

# PARACHUTE INDONESIA

## ZETA-300 9 CELLS TAPERED 300SQFT RAM AIR PARACHUTE PARACHUTE ENGINEERING

PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
Kel. Sukapura, Kec. Cilincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

ZETA-300-PI

NAMA PARASUT FREEFALL TAPERED-PI

DRAWN BY ARGO.P

UKURAN PARASUT 300 SQFT

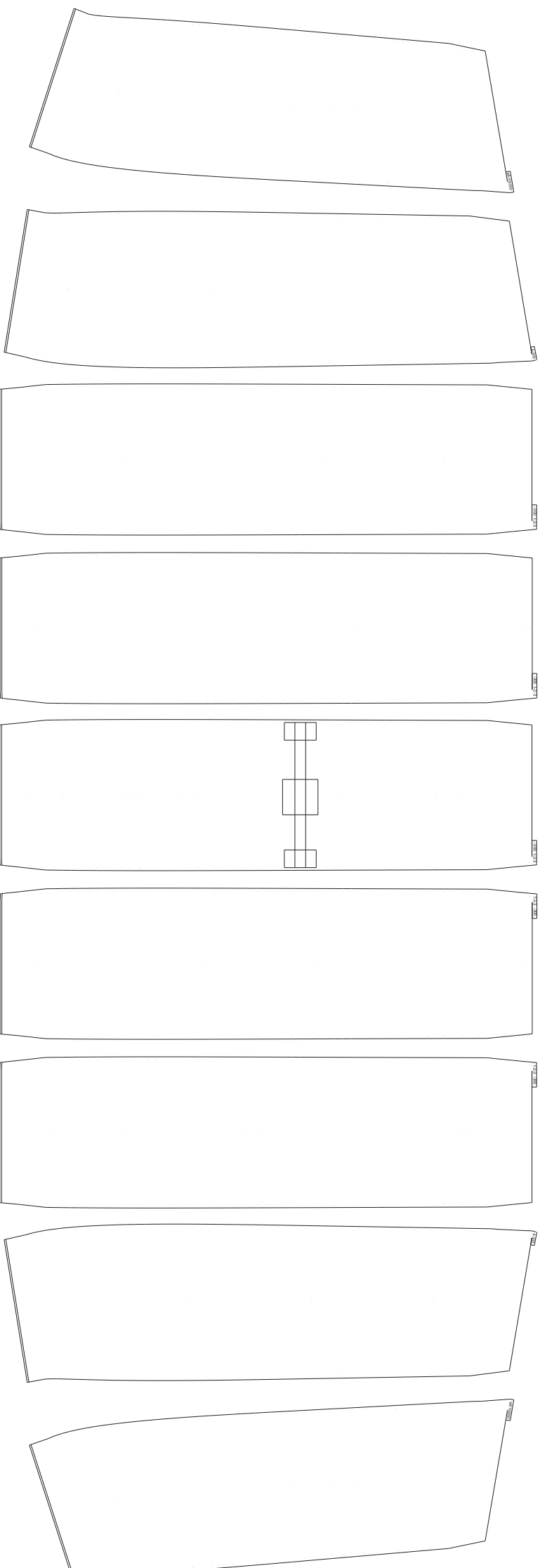
CHECKED BY R. ADIMURSITO, M.Eng, CA

JENIS MATERIAL UTAMA ZP RIPSTOP NYLON

APPROVED BY R. ADIMURSITO, M.Eng, CA

TANGGAL GAMBAR 30 DESEMBER 2022

TIDAK UNTUK DI SKALA



ZETA SERIES 300  
NO OF CELLS: 9  
PARACHUTE TYPE: TAPERED  
MAXIMUM CHORD LENGTH: 339.7 CM  
MINIMUM CHORD LENGTH: 265.3 CM  
WINGSPAN: 862.3 CM  
ASPECT RATIO: 1: 2.5

ZETA SERIES  
PARACHUTE MATERIALS OVERVIEW  
MAIN FABRIC: ZERO POROSITY RIPSTOP  
NYLON  
SUSPENSION AND CONTROL LINE:  
POLYESTER DACRON LINE-600 LBS  
POLYESTER DACRON LINE-900 LBS

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Indonesia

## OVERVIEW SEL ATAS

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA		
TANGGAL GAMBAR 30 DESEMBER 2022		

**CATATAN:**

1. BARTACK: BENANG NYLON "E" THREAD ATAU NO.40, DENGAN JAHITAN 32-40 ATAU "MESIN BARTACK 42" TIPE JAHITAN "304" 12-14 JAHITAN PER INCH ATAU TIPE "308", 7-10 JAHITAN PER INCH.

2. UKURAN DAN DIMENSI MASING-MASING ITEM SESUAI DENGAN MAL PATRUN YANG ADA DI SOFTWARE KOMPUTER

3. SEMUA JAHITAN UMUM MENGGUNAKAN JAHIRAN GANDA TIPE "301" DENGAN BENANG NYLON UKURAN "E" ATAU NO.40, KECEUALI DISEBUTKAN SELAIN ITU.

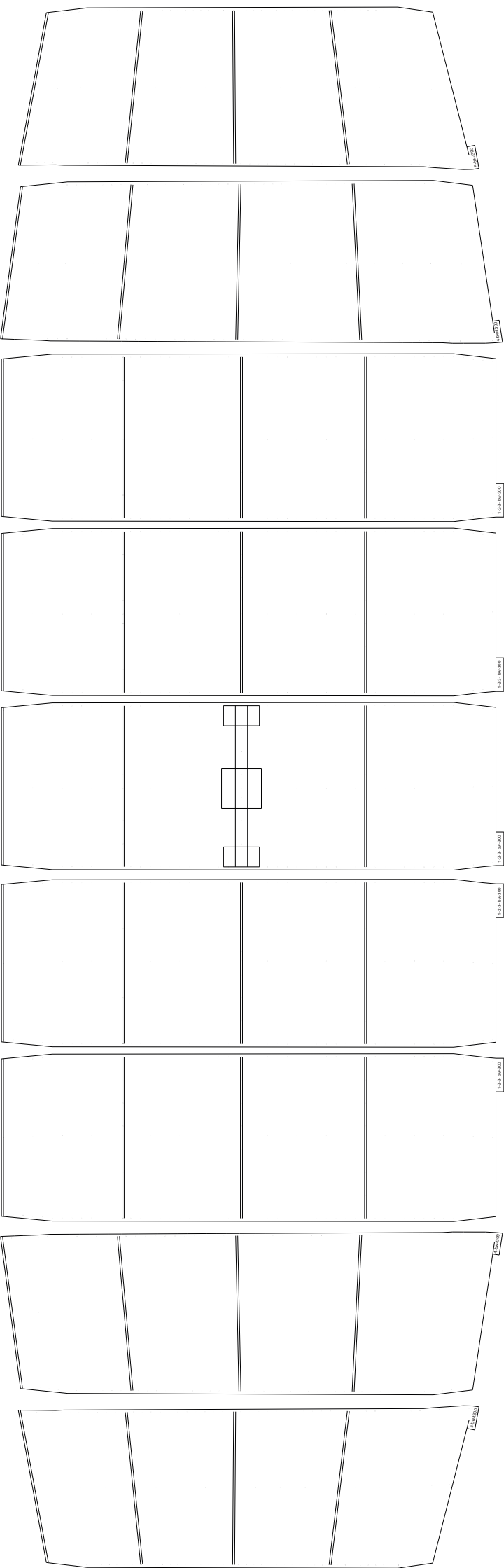
**BARANG LOGAM MENGGUNAKAN STAINLESS STEEL JIKA MEMUNGKINKAN.**

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Indonesia

**STITCHING NOTES**

NAMA PARASUT FREEFALL SQUARE P1	DRAWN BY	ARGO,P
UKURAN PARASUT 260 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA		TANGGAL GAMBAR 30 DESEMBER 2022



ZETA SERIES 300

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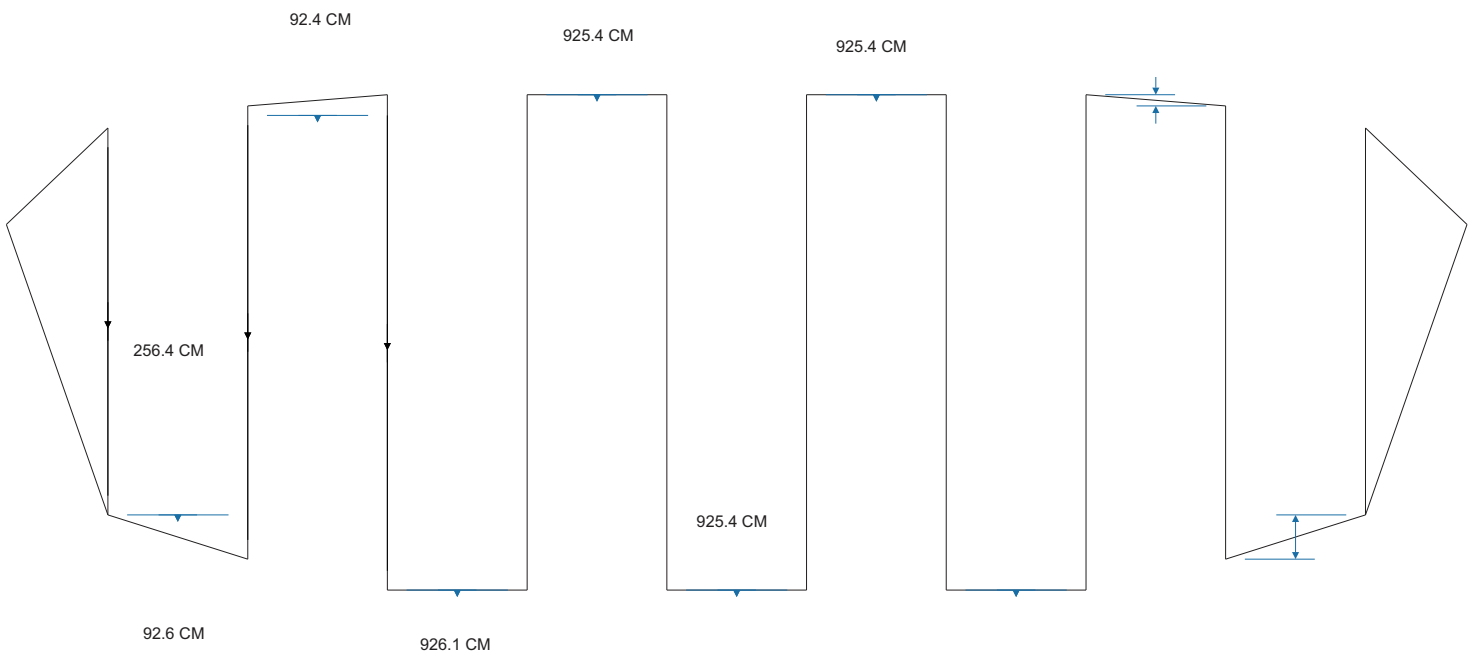
ZETA SERIES  
PARACHUTE MATERIALS OVERVIEW  
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### PARACHUTE INDONESIA

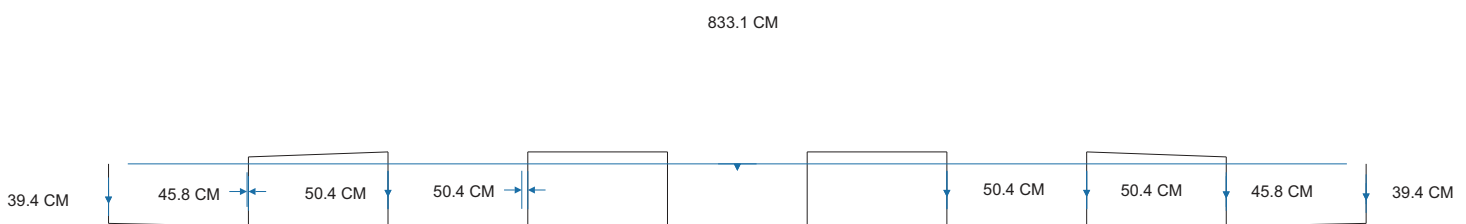
Jl. Gading Griya Lestari Raya Blok HI no. 43  
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### OVERVIEW SEL BAWAH

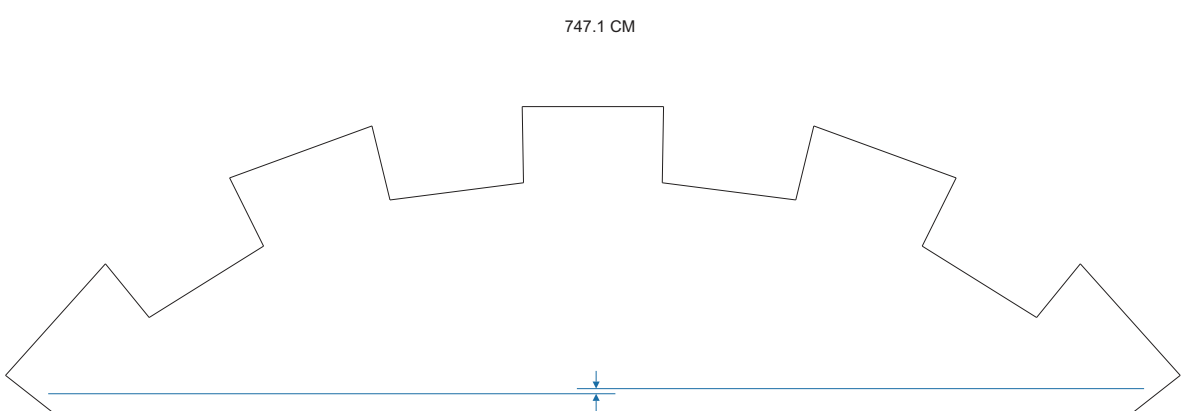
NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA		
TANGGAL GAMBAR 30 DESEMBER 2022		



TOP VIEW -FLAT-



FRONT VIEW -FLAT-



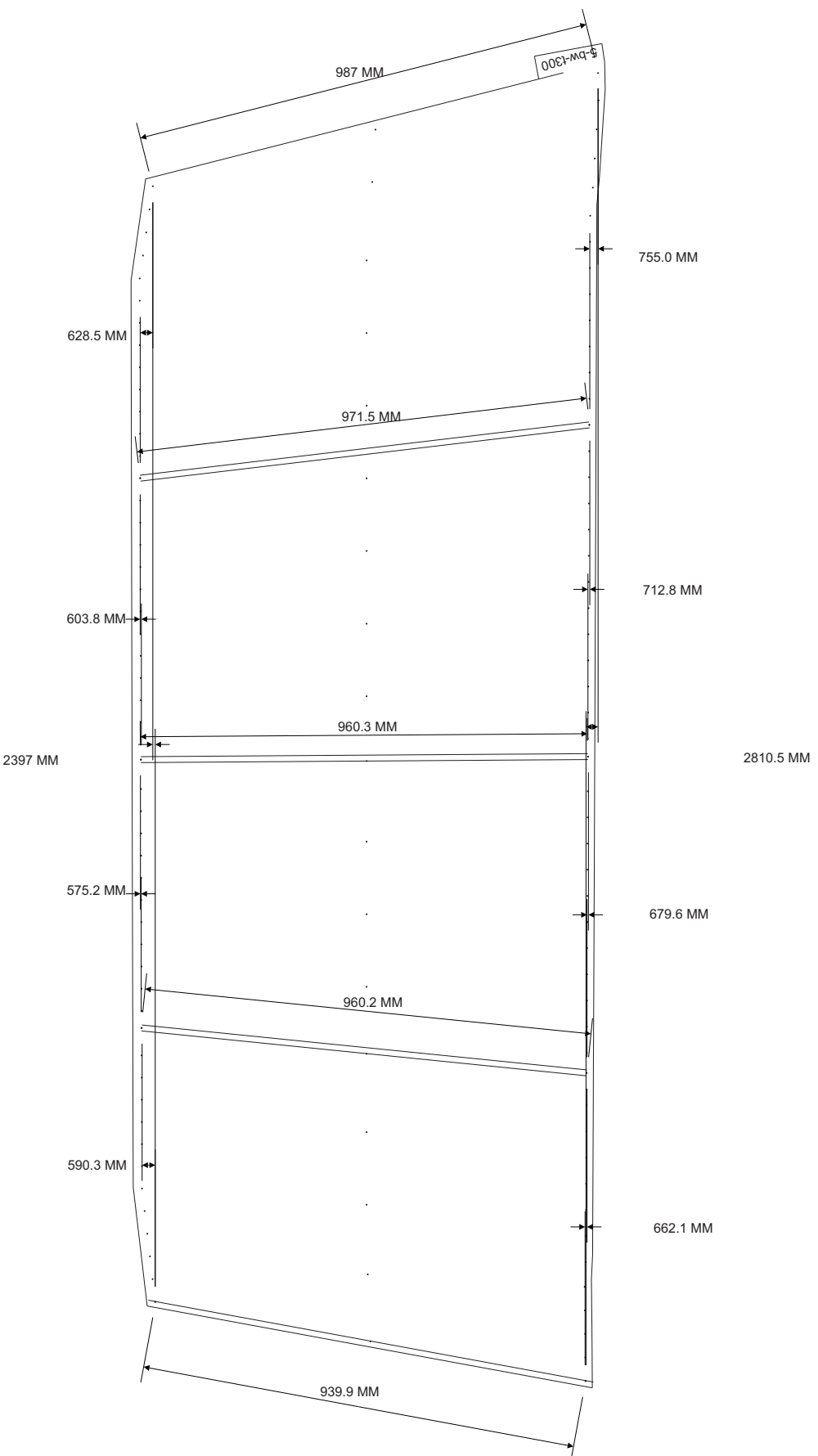
FRONT VIEW -PROJECTED-

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OVERVIEW DIMENSI KANOPI  
 TAPERED 300-PI

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
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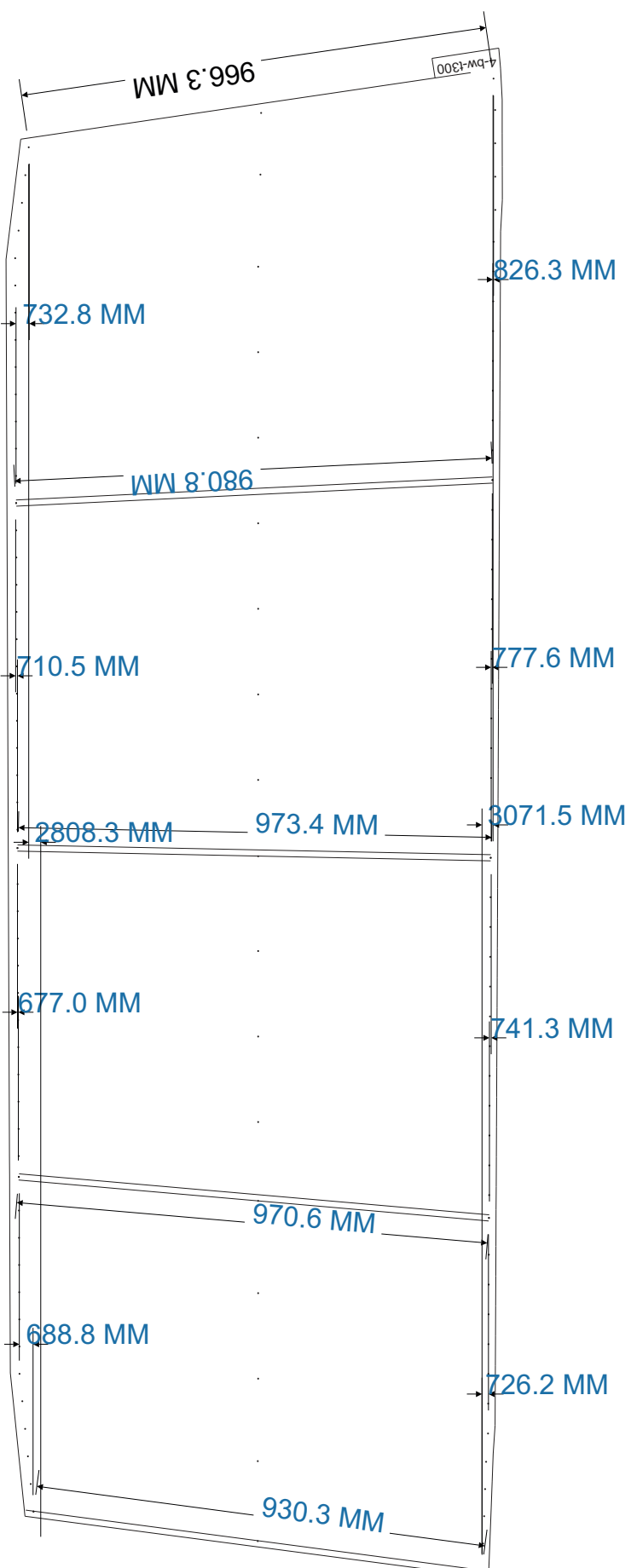


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DIMENSI SEL BAWAH 5

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UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
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TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	30 DESEMBER 2022

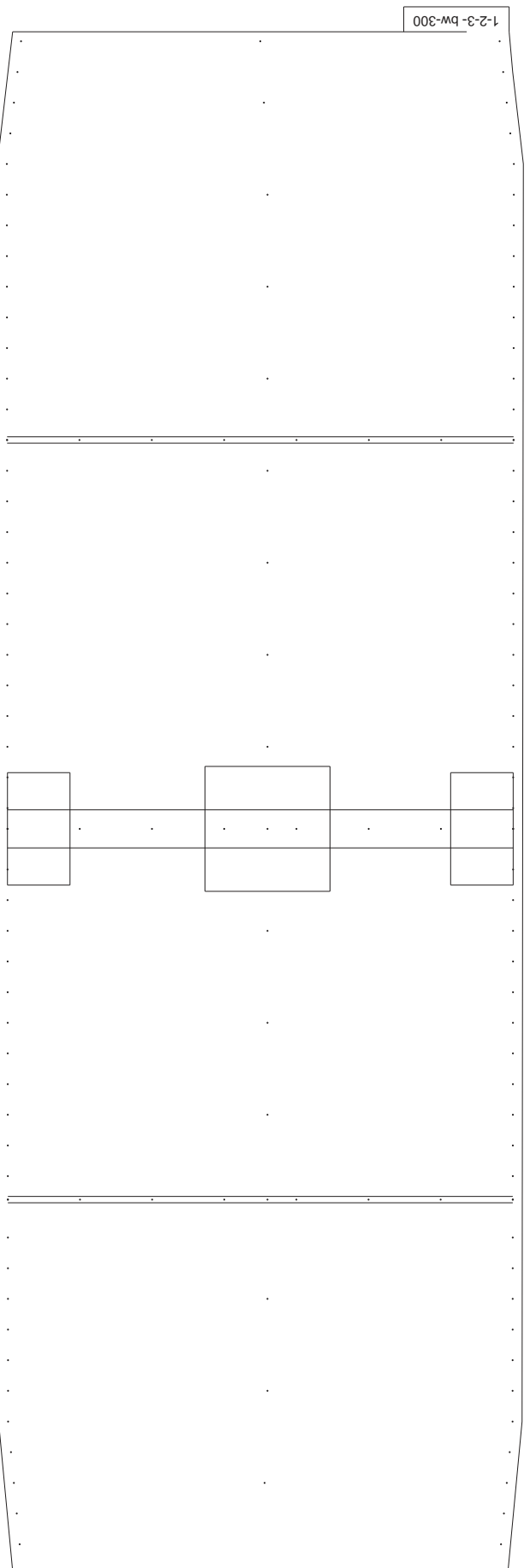


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DIMENSI SEL BAWAH 4

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	30 DESEMBER 2022



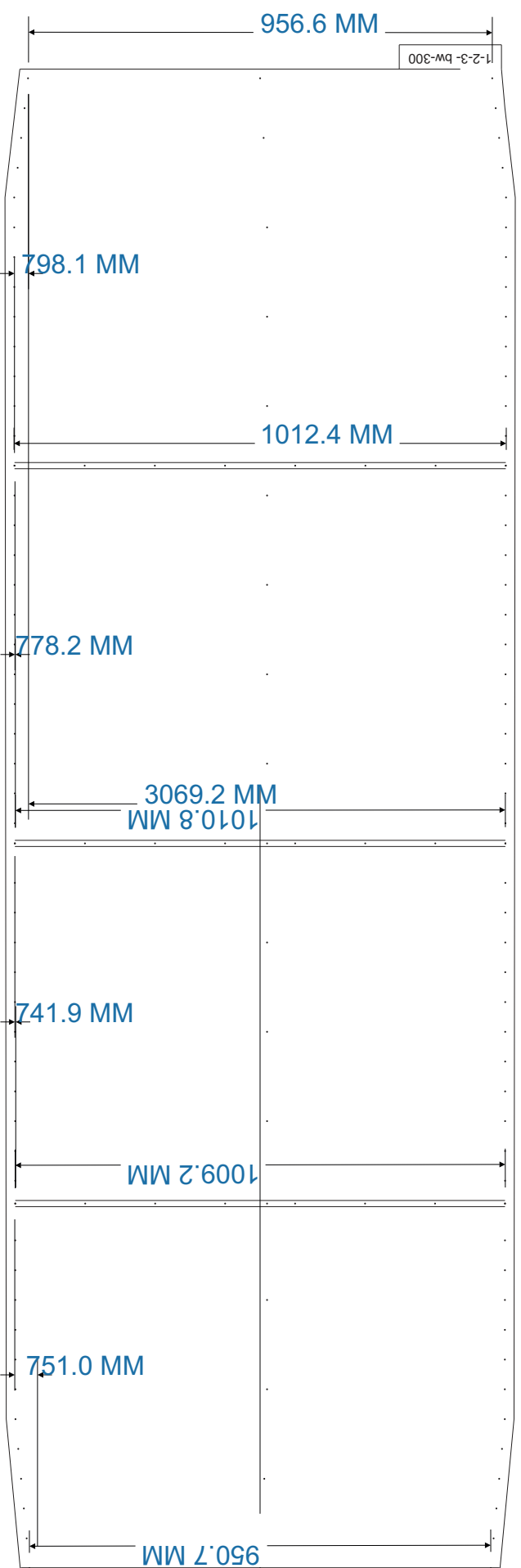
**PARACHUTE INDONESIA**

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**BOTTOM CELL CENTER**

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
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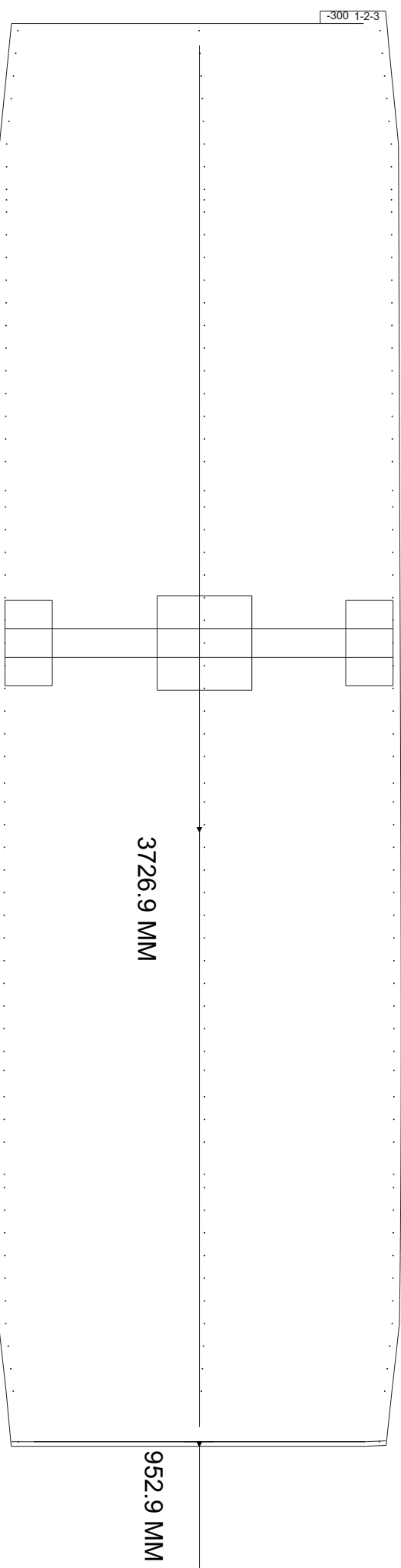


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DIMENSI SEL BAWAH 1-2-3

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
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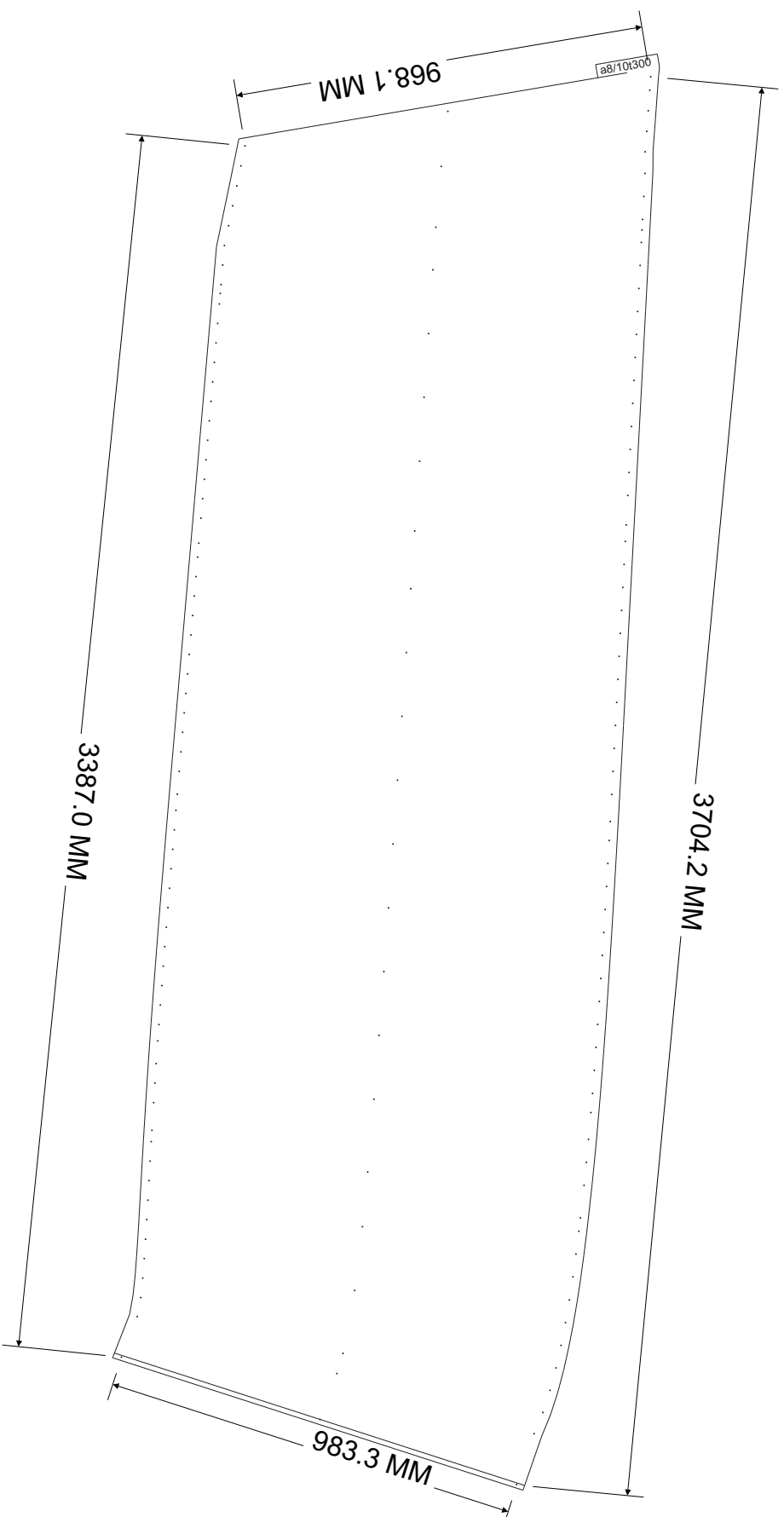


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**CENTER BOTTOM CELL**

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
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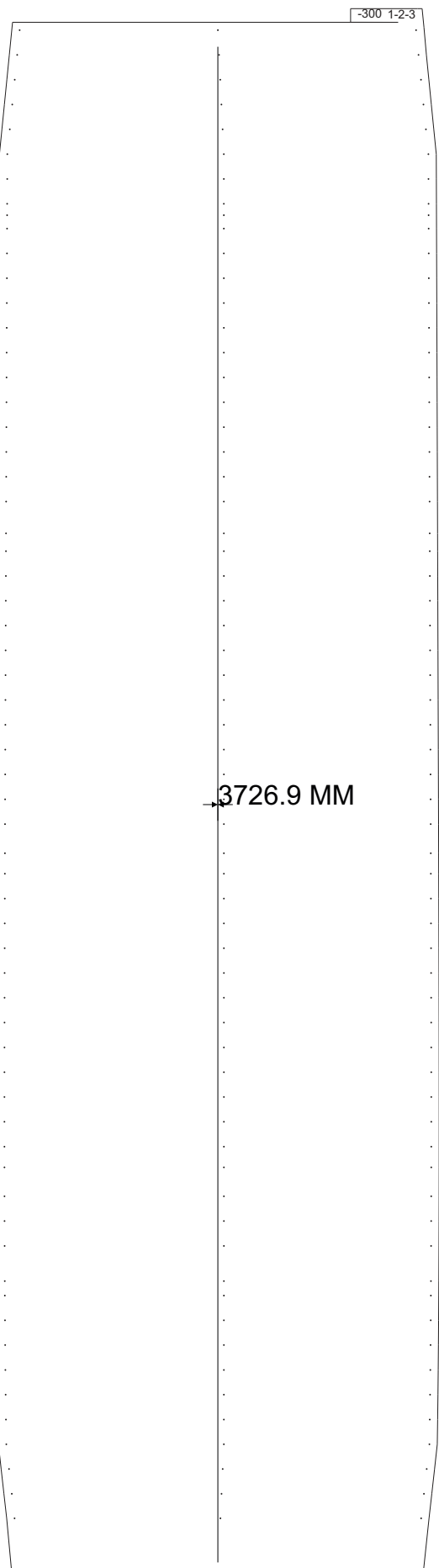


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SEL ATAS #4

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
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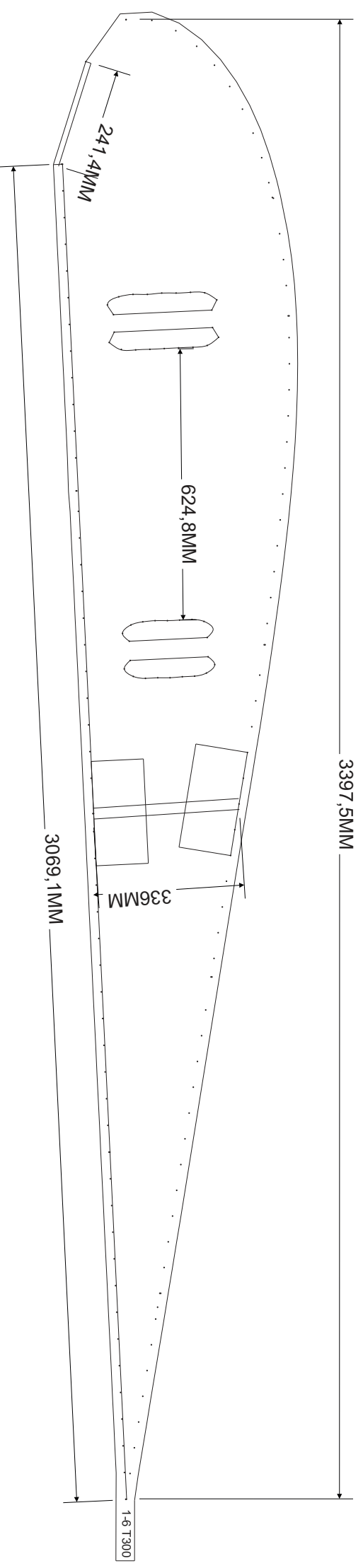
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**BOTTOM CELL 2A,2B,**

**3A,3B**

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO,P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
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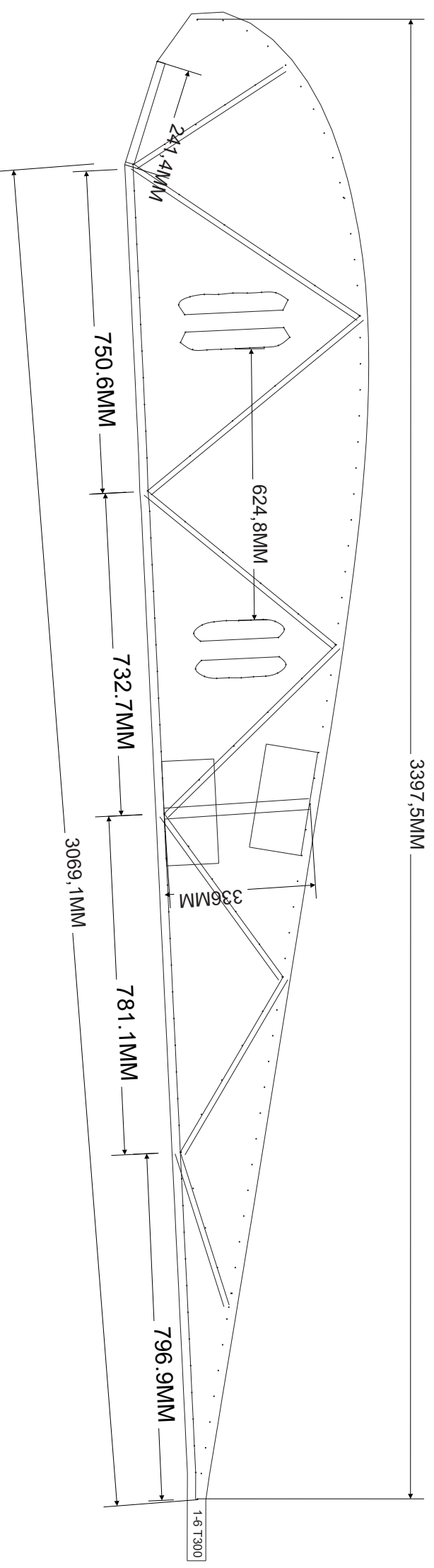


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CENTER RIB

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
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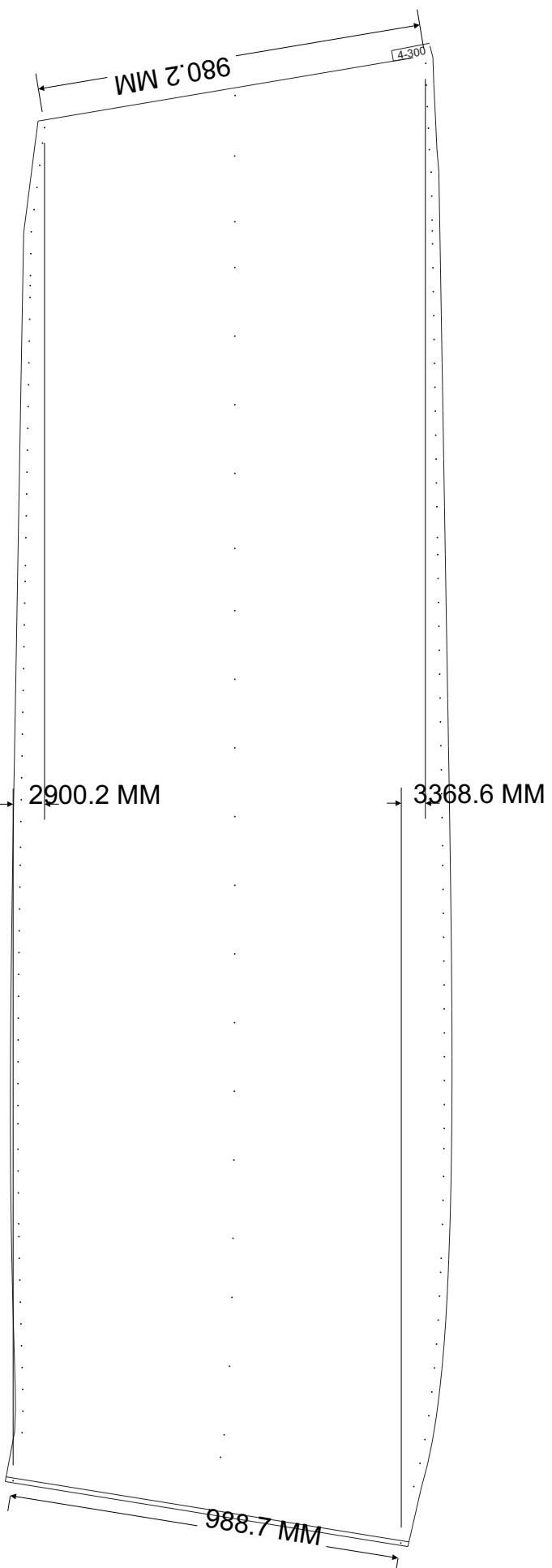


PARACHUTE INDONESIA

RIB 2, 4 AND 6

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
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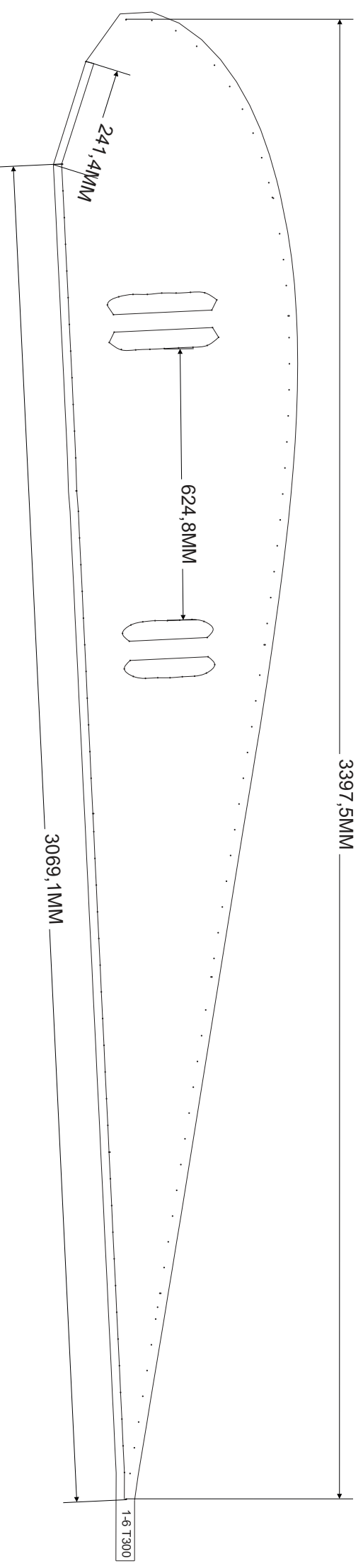


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**BOTTOM CELL 4B**

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JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA		TANGGAL GAMBAR 30 DESEMBER 2022



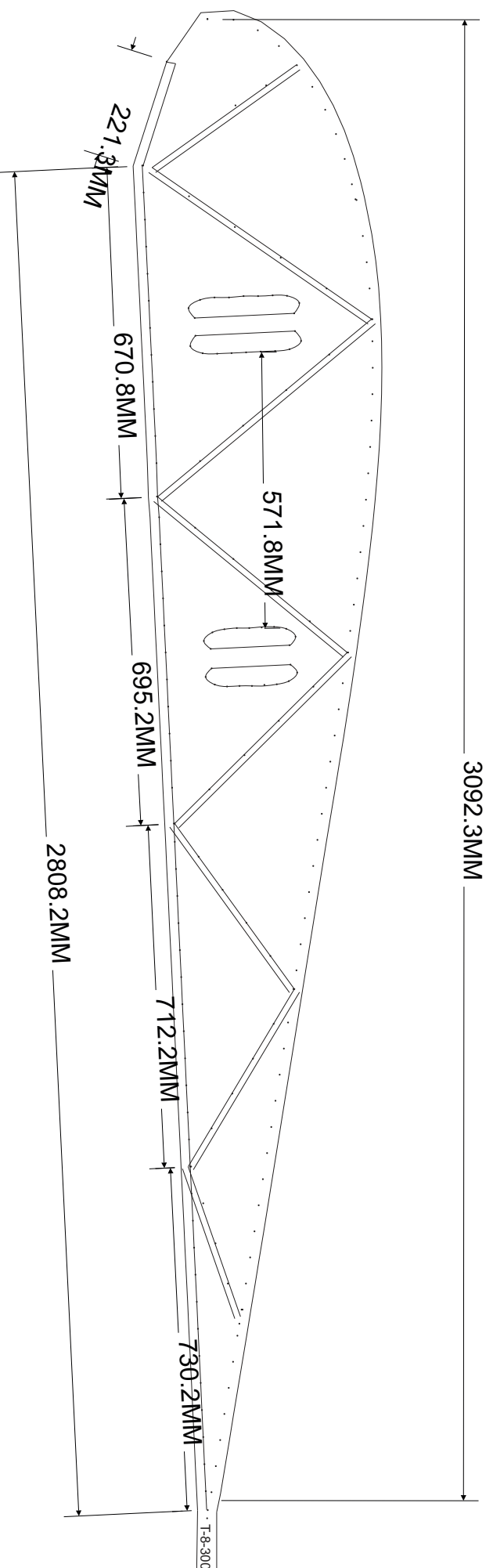
PARACHUTE INDONESIA

RIB 3 AND 5

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
 Kel. Sukapura, Kec. Cilincing  
 Jakarta Utara 14140, DKI Jakarta,  
 Indonesia

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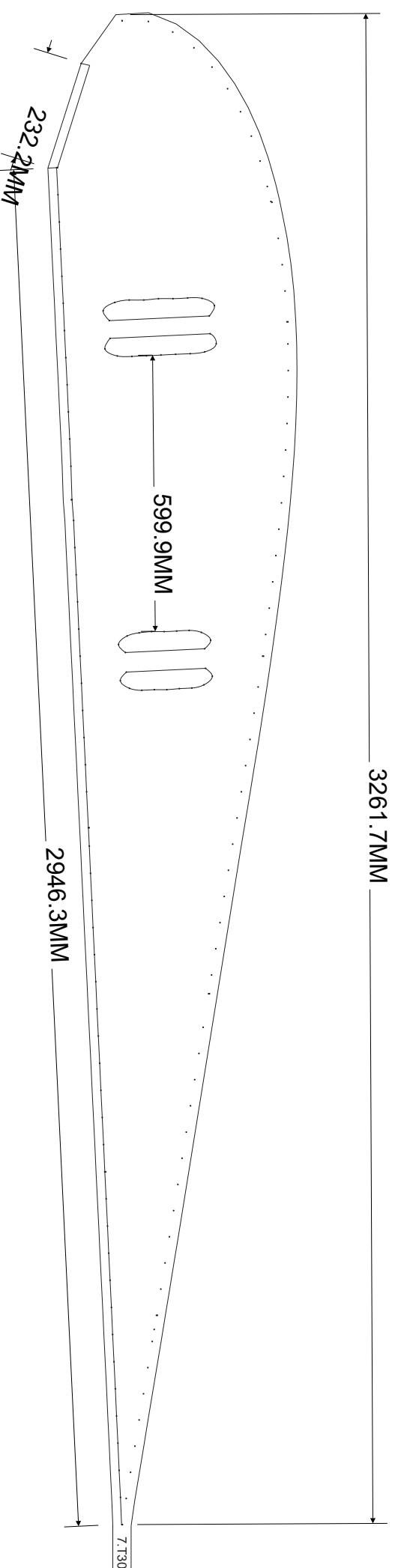


PARACHUTE INDONESIA

RIB 8

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
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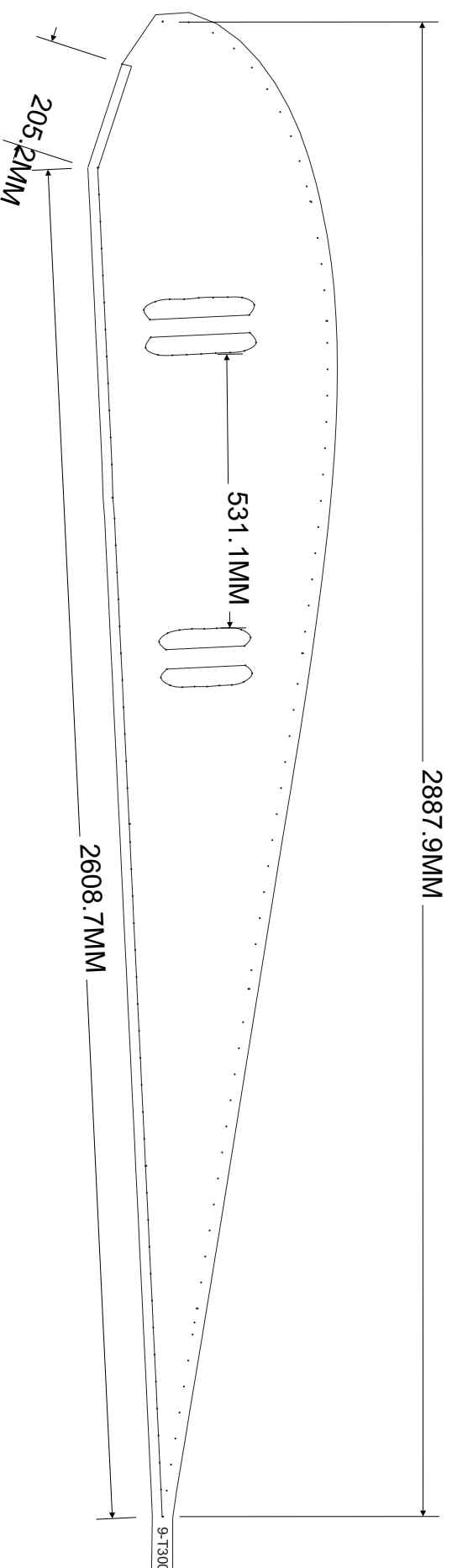


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RIB 7

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
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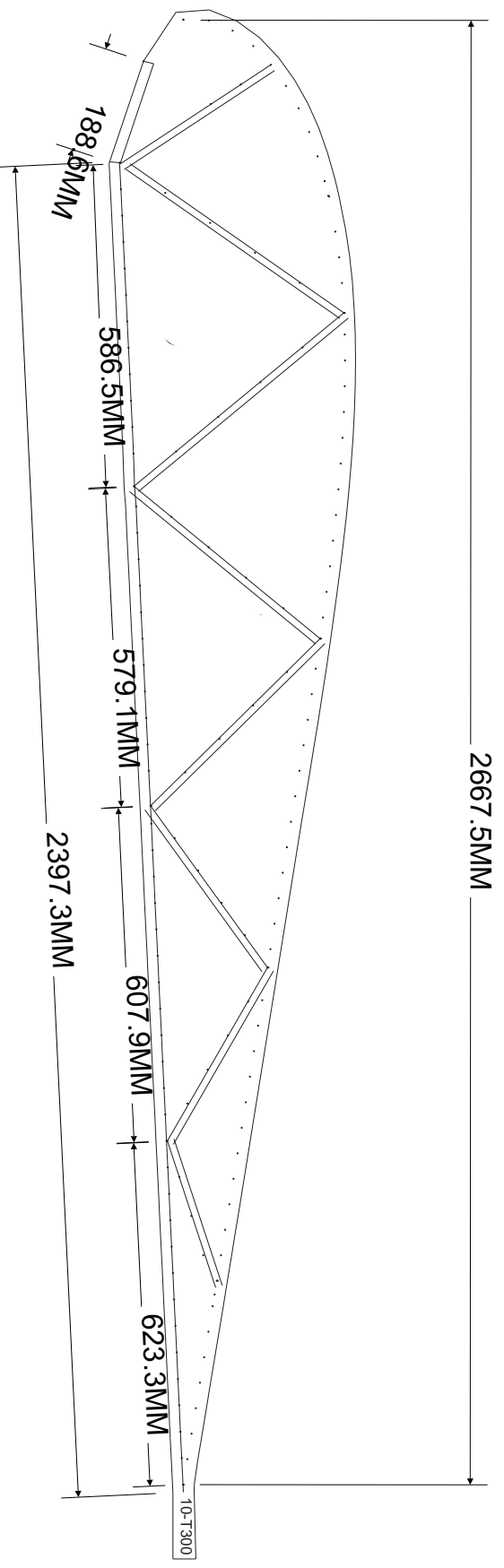


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RIB 9

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
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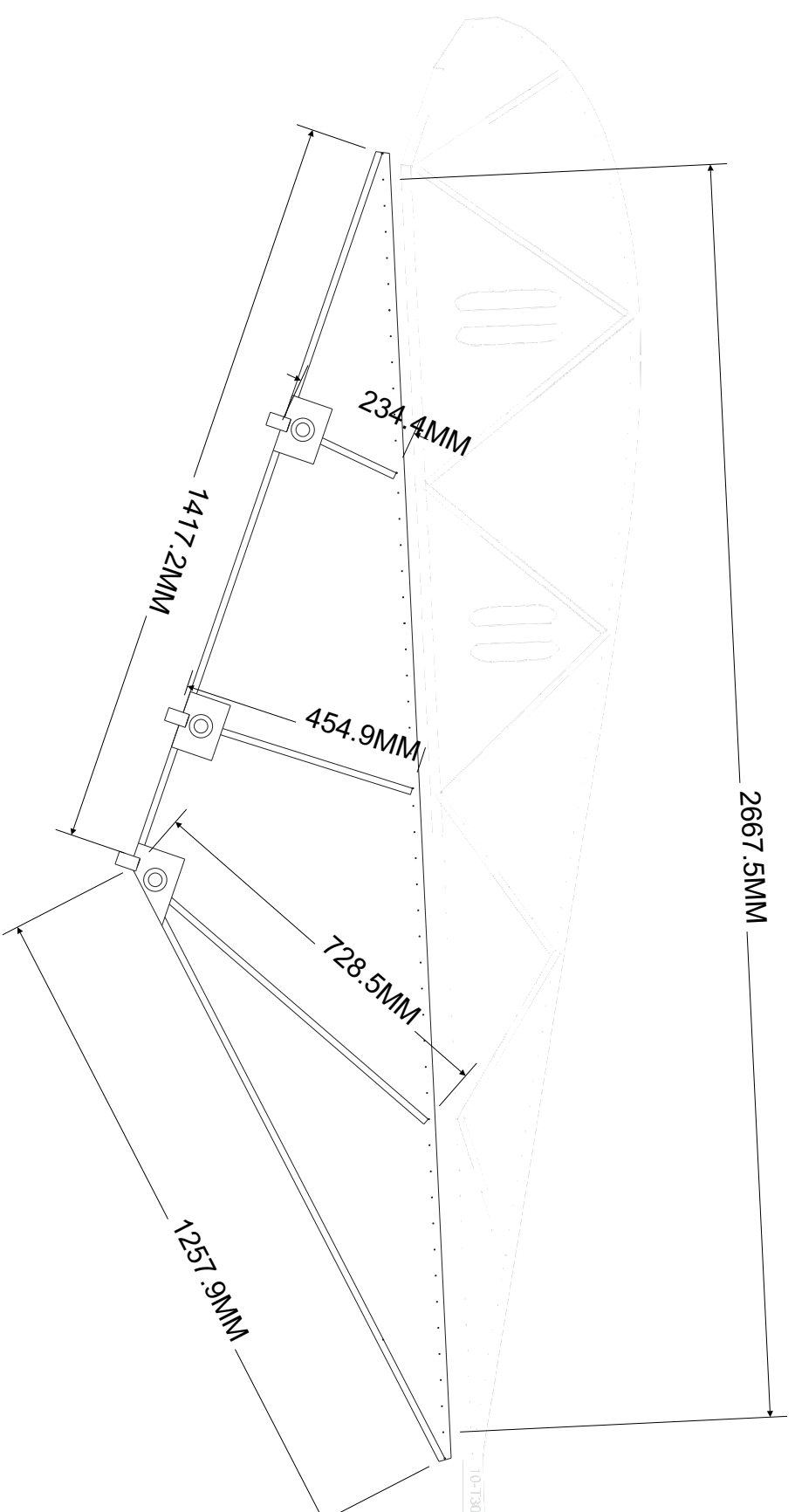


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RIB 10 (SIDE RIBS)

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
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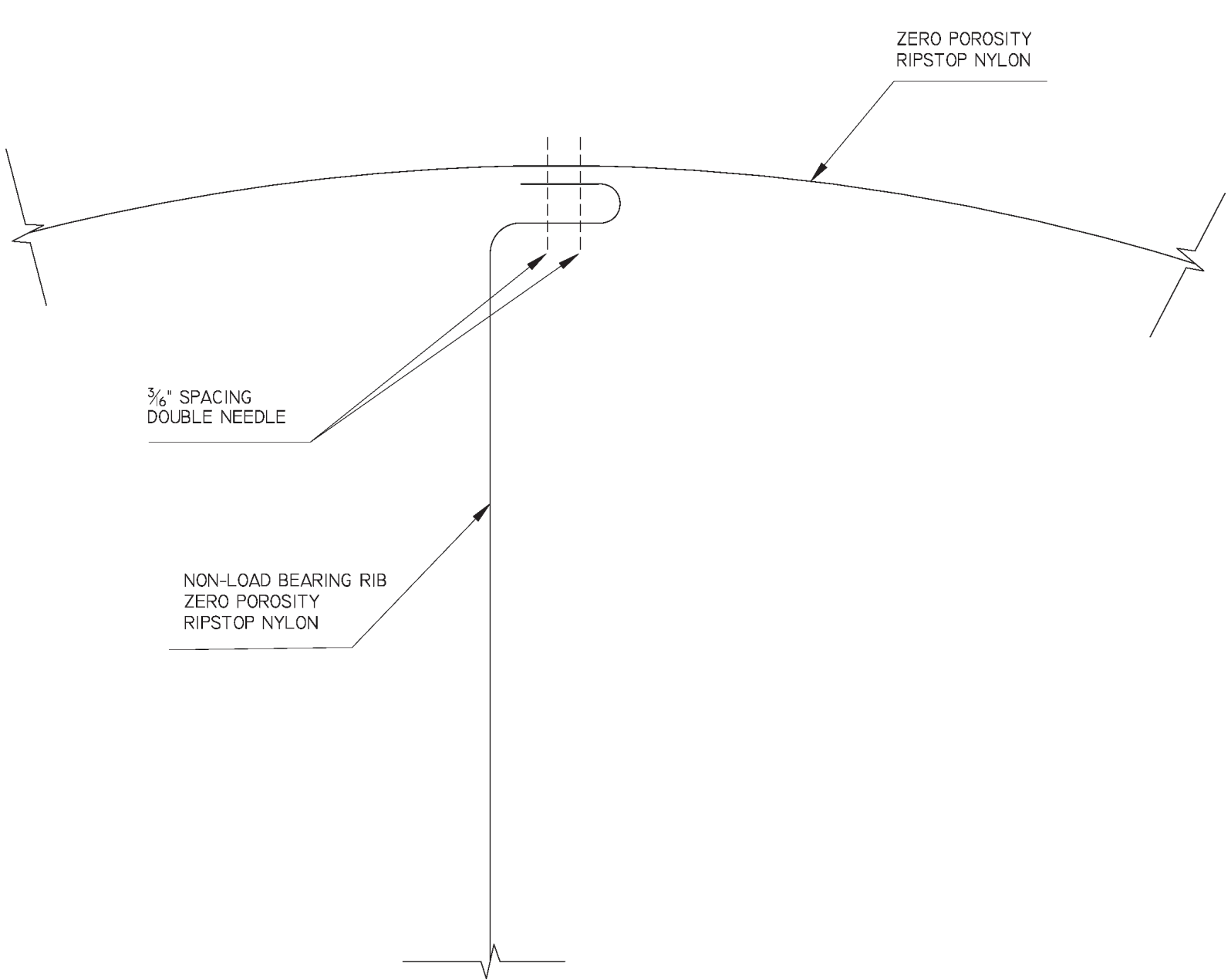
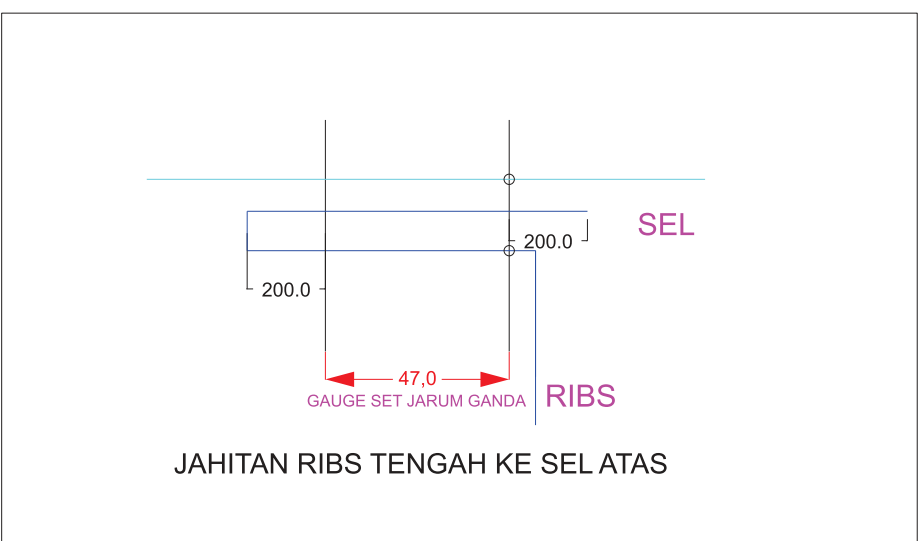


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**STABILIZER**

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO,P
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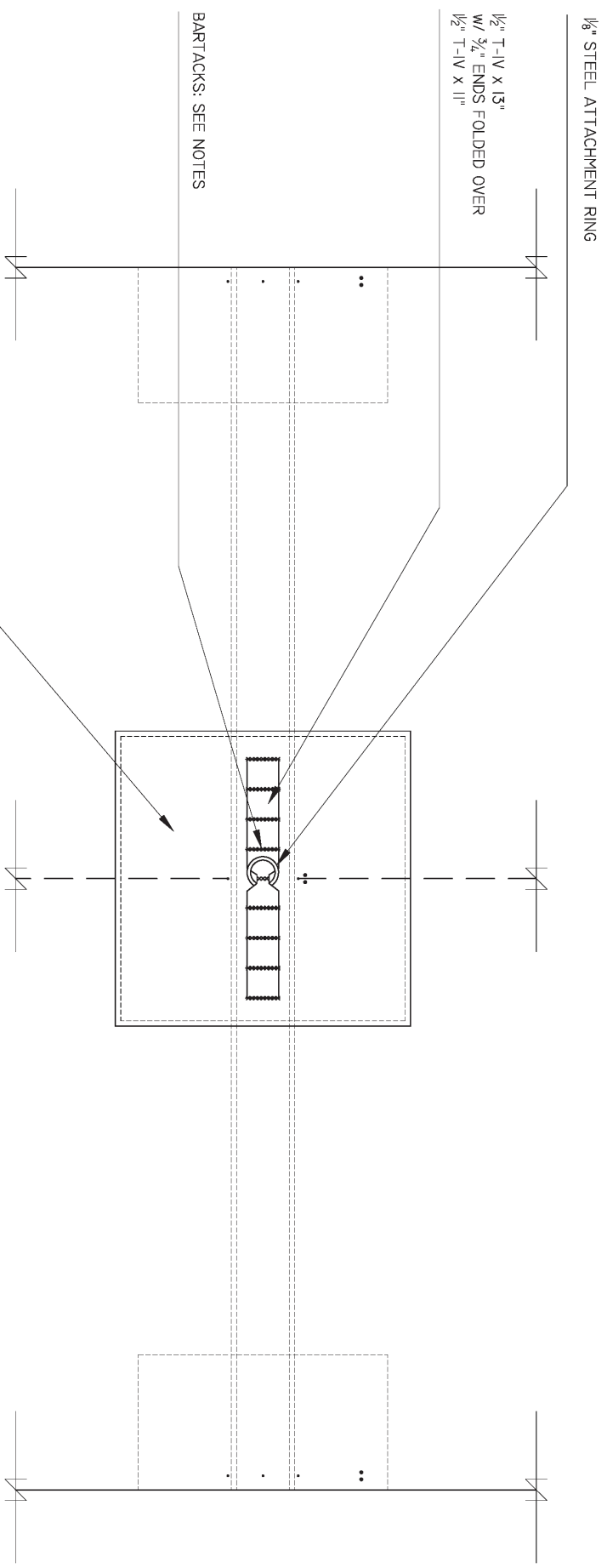


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JAHITAN TENGAH SEL KE RIBS (RIBS TANPA BEBAN)

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
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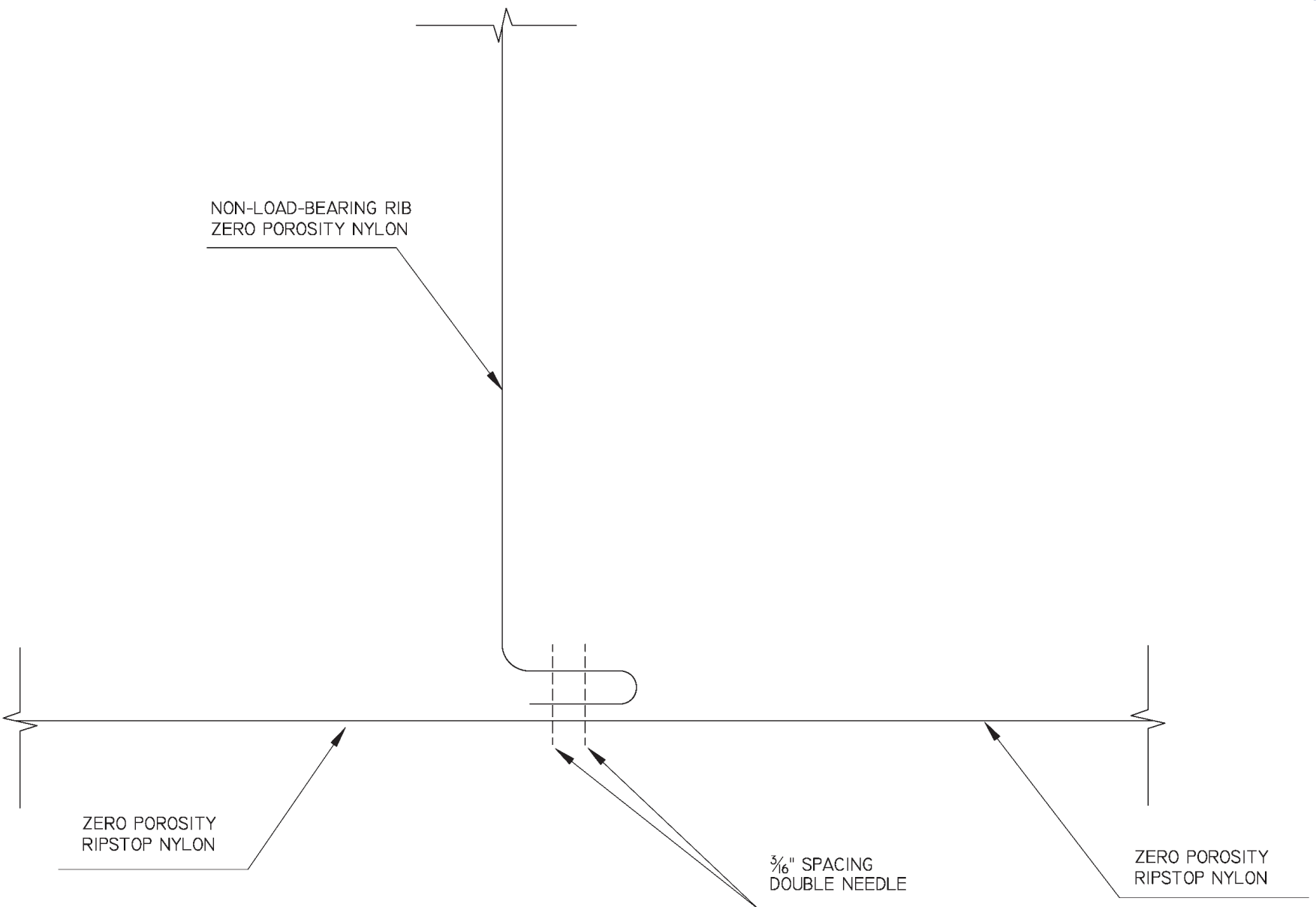
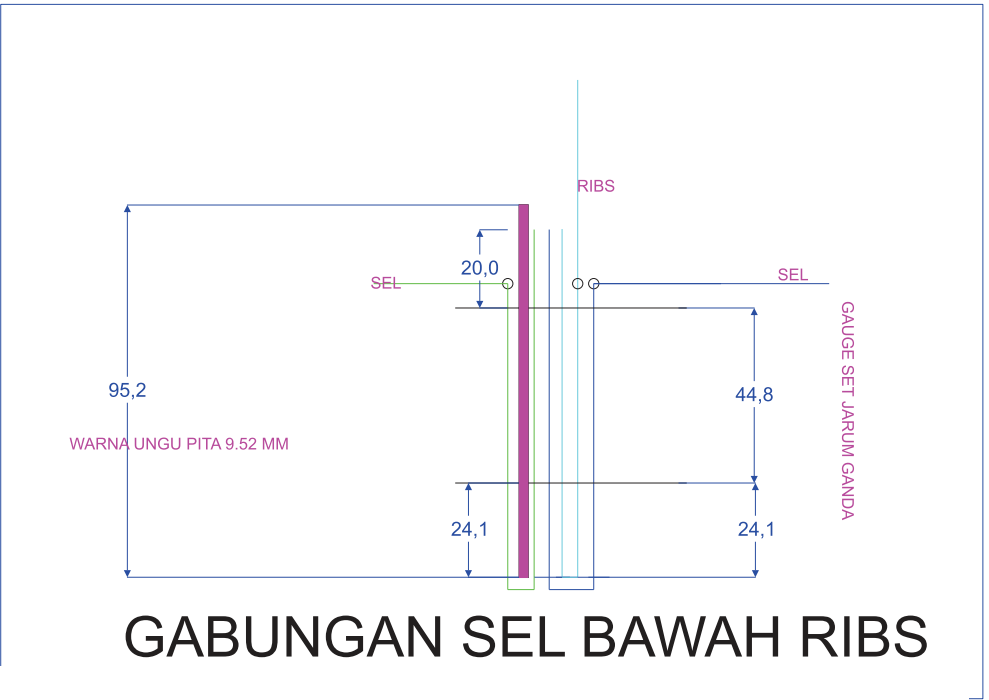


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JAHITAN ANCHOR PILOT CHUTE

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
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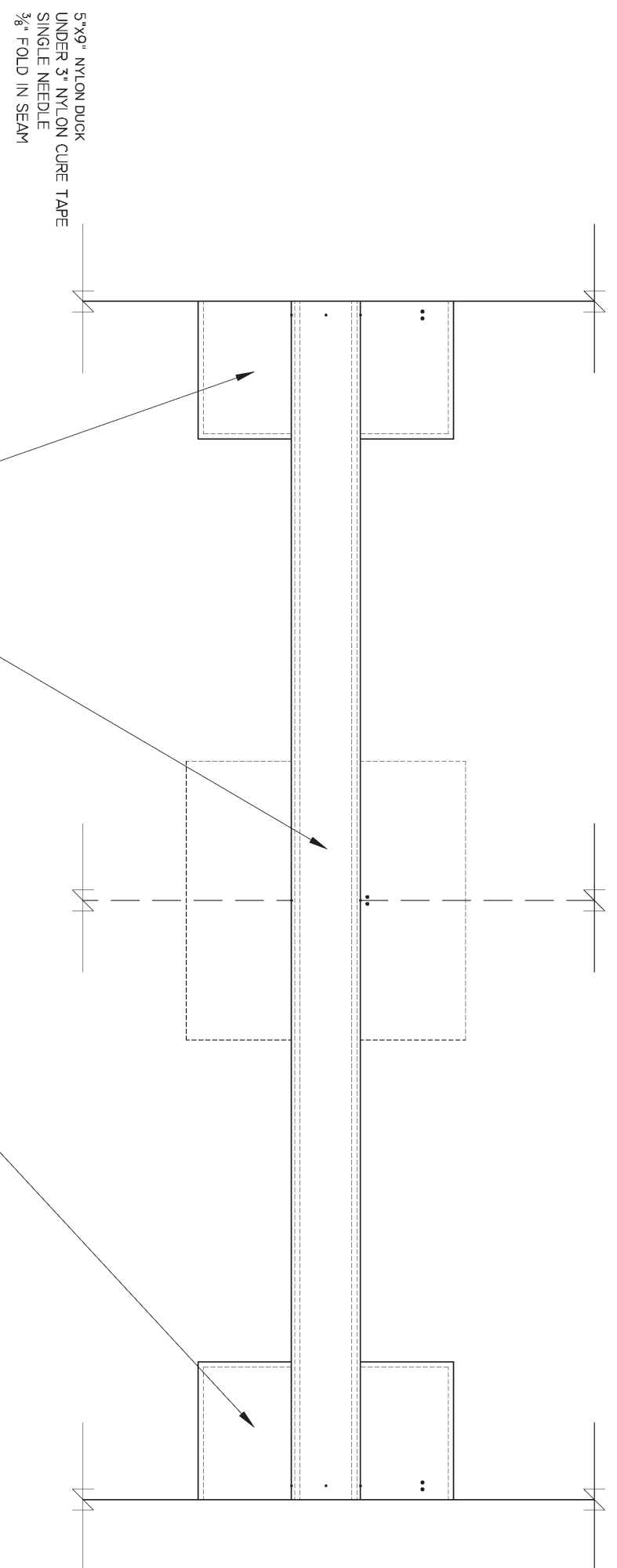
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UNLOADED BOTTOM CELL RIB SEAMS

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
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5"X9" NYLON DUCK  
 UNDER 3" NYLON CURE TAPE  
 SINGLE NEEDLE  
 3/8" FOLD IN SEAM

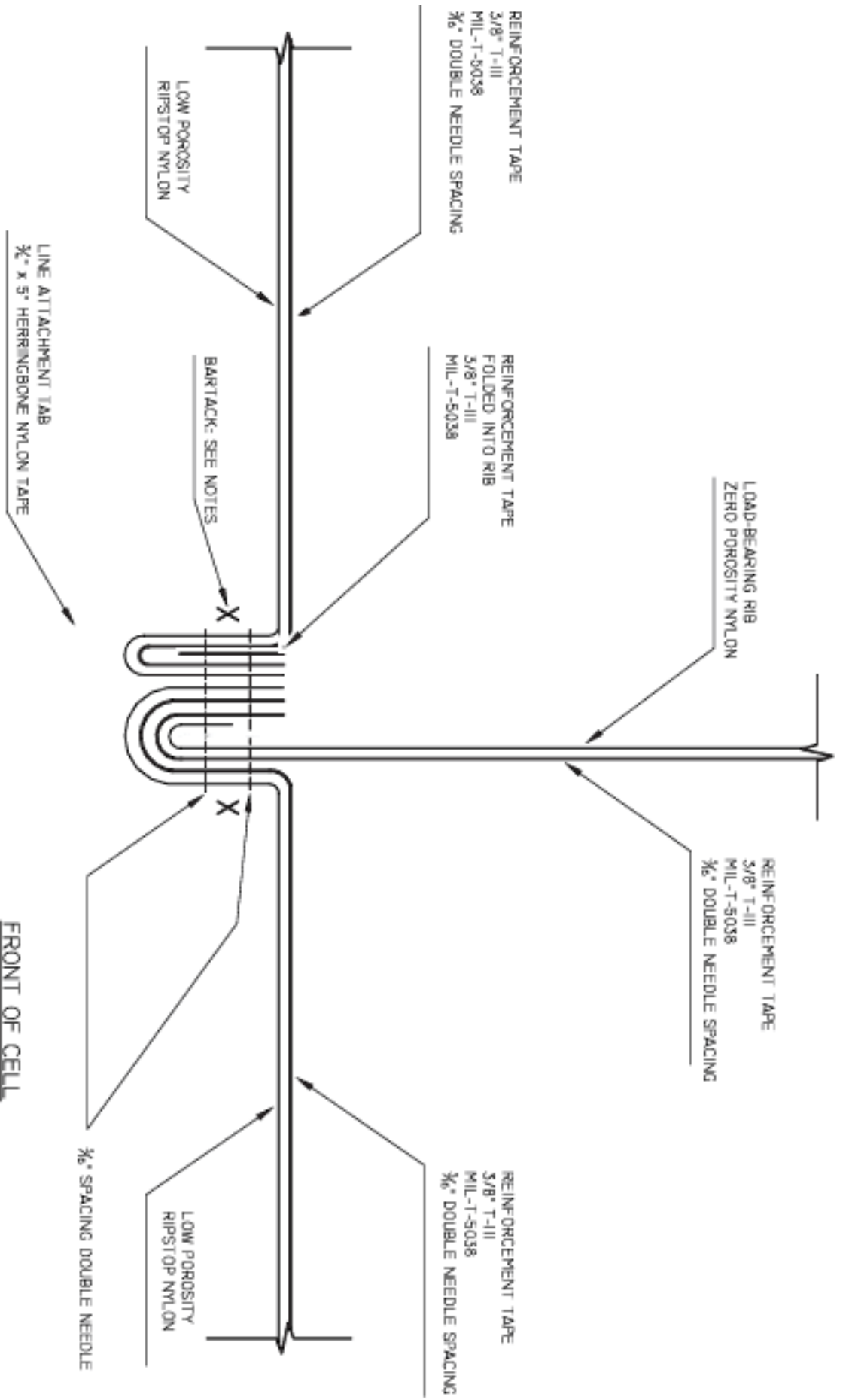
3" T-IV  
 MILL-W-4088  
 DOUBLE NEEDLE 3/16" SPREAD

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CENTER TOP CELL PILOT CHUTE ANCHOR (INSIDE VIEW)

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
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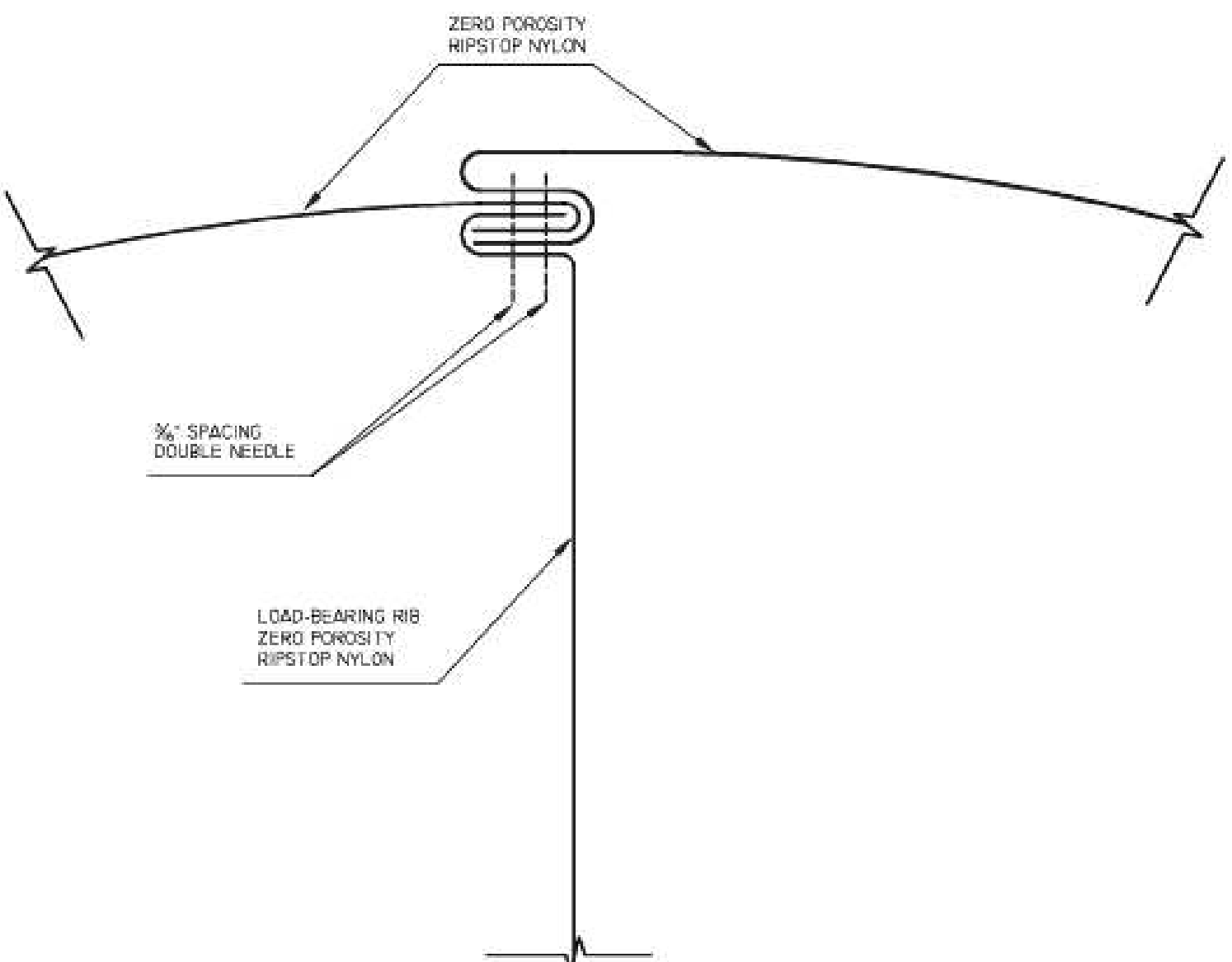
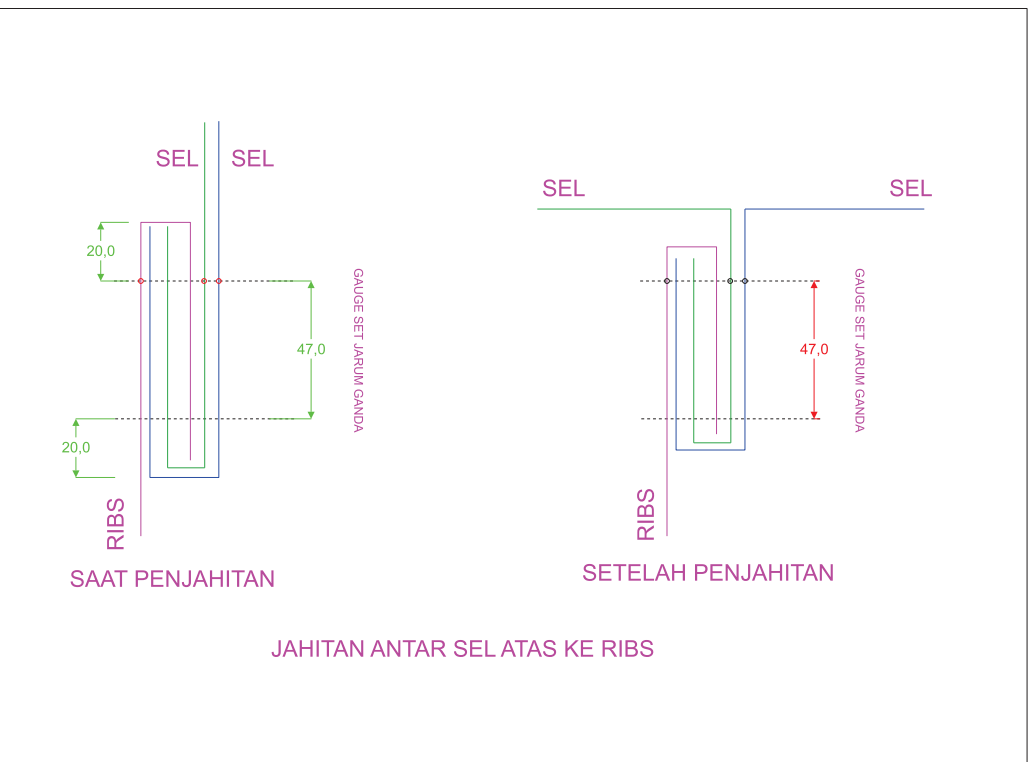


PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
Kel. Sukapura, Kec. Cilincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

IN-BETWEEN BOTTOM CELL RIB SEAMS

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	30 DESEMBER 2022

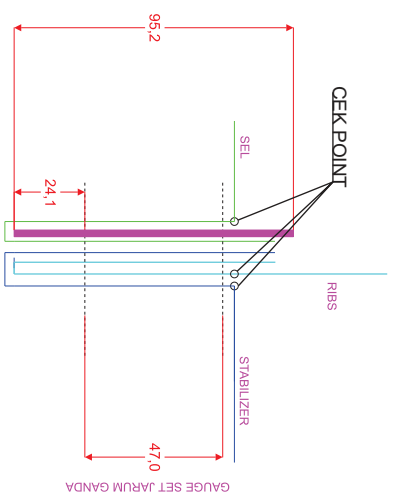


PARACHUTE INDONESIA

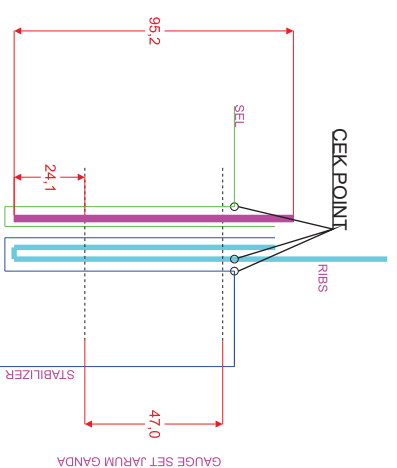
Jl. Gading Griya Lestari Raya Blok H1 no. 43  
 Kel. Sukapura, Kec. Cilincing  
 Jakarta Utara 14140, DKI Jakarta,  
 Indonesia

IN-BETWEEN TOP CELL RIB  
 SEAMS

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	30 DESEMBER 2022

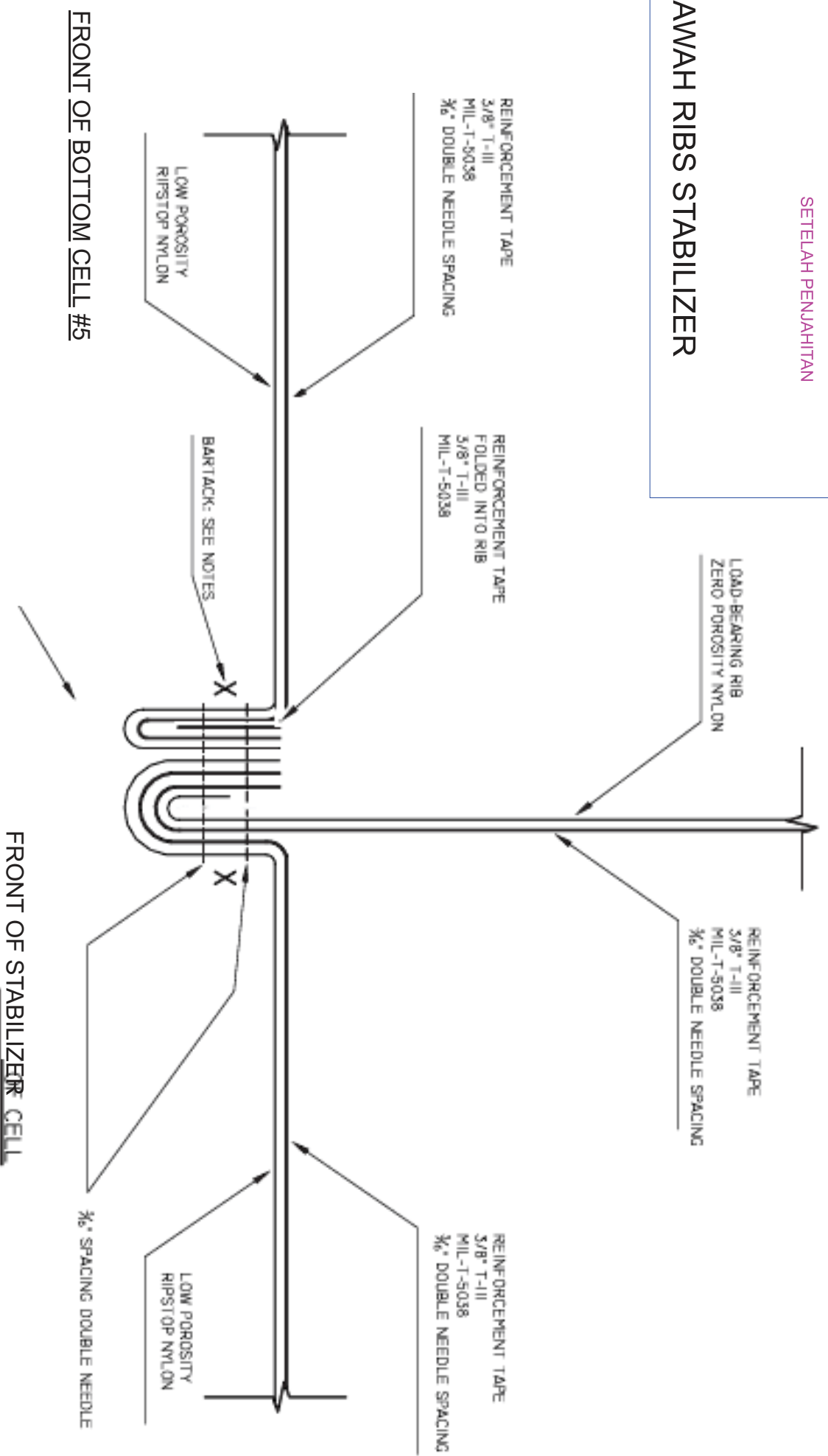


SAAT PENJAHITAN



SETELAH PENJAHITAN

### GABUNGAN SEL BAWAH RIBS STABILIZER



FRONT OF BOTTOM CELL #5

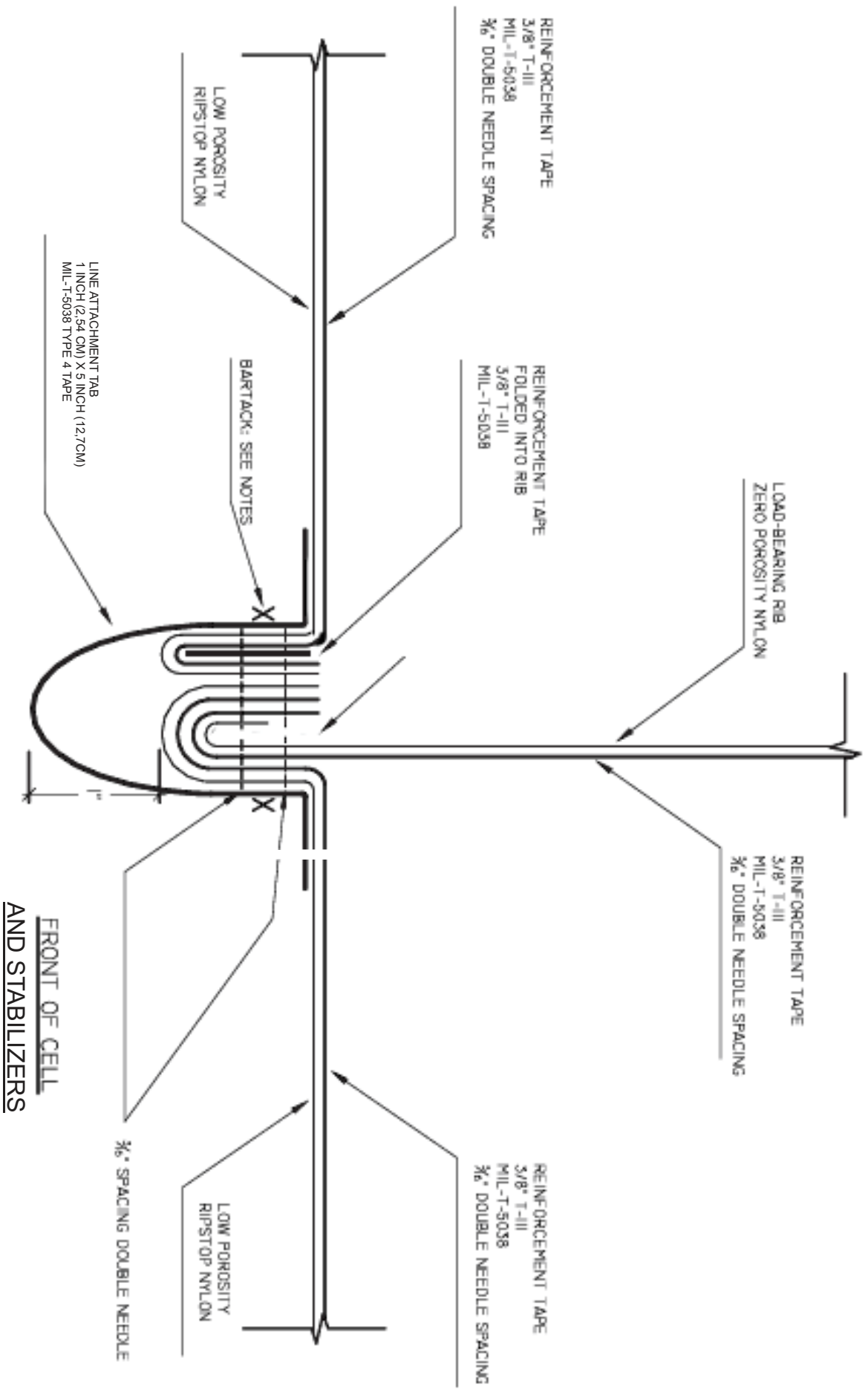
FRONT OF STABILIZER CELL

### PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
 Kel. Sukapura, Kec. Ciincing  
 Jakarta Utara 14140, DKI Jakarta,  
 Indonesia

### JAHITAN SEL BAWAH DAN STABILIZER

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TANGGAL GAMBAR 30 DESEMBER 2022		
TIDAK UNTUK DI SKALA		

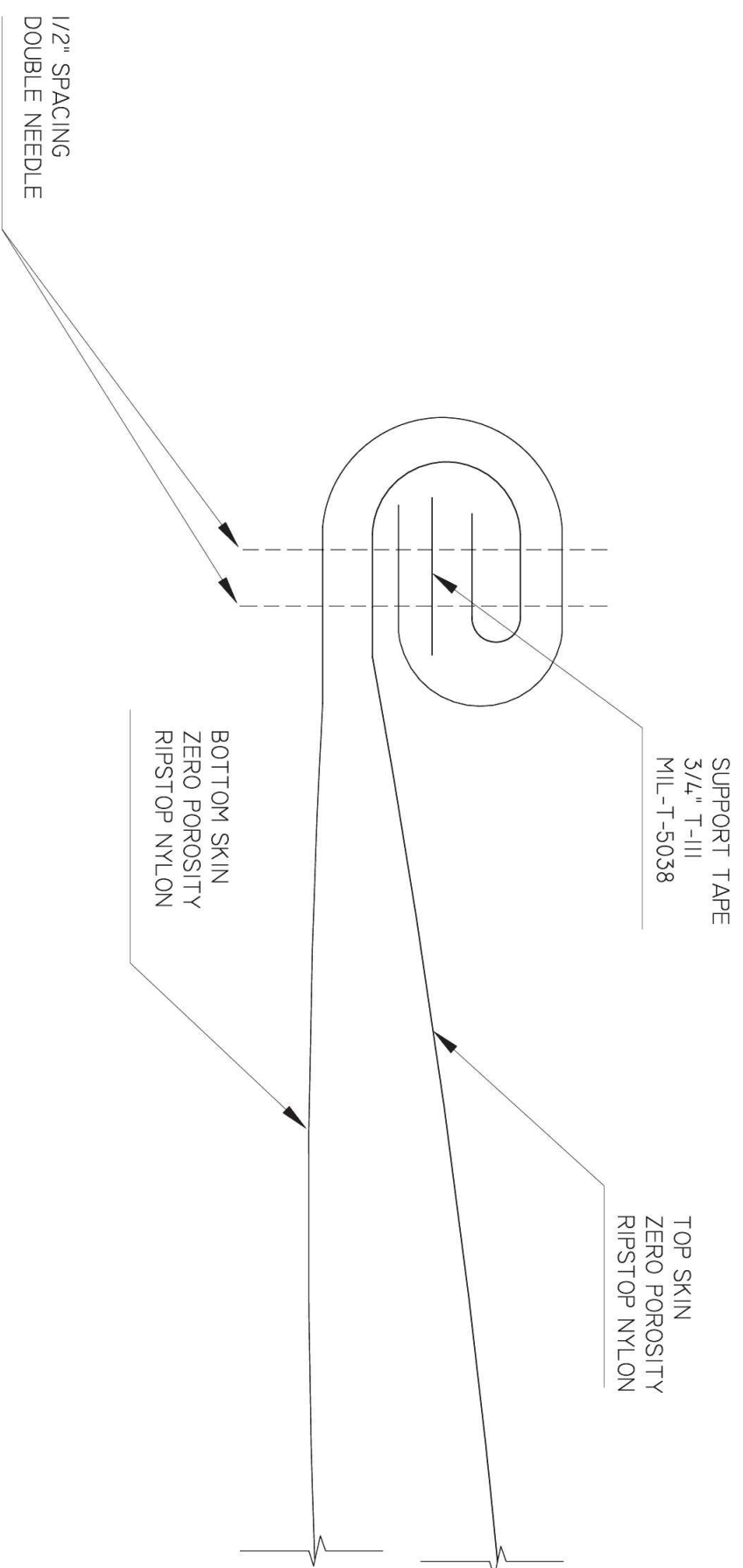
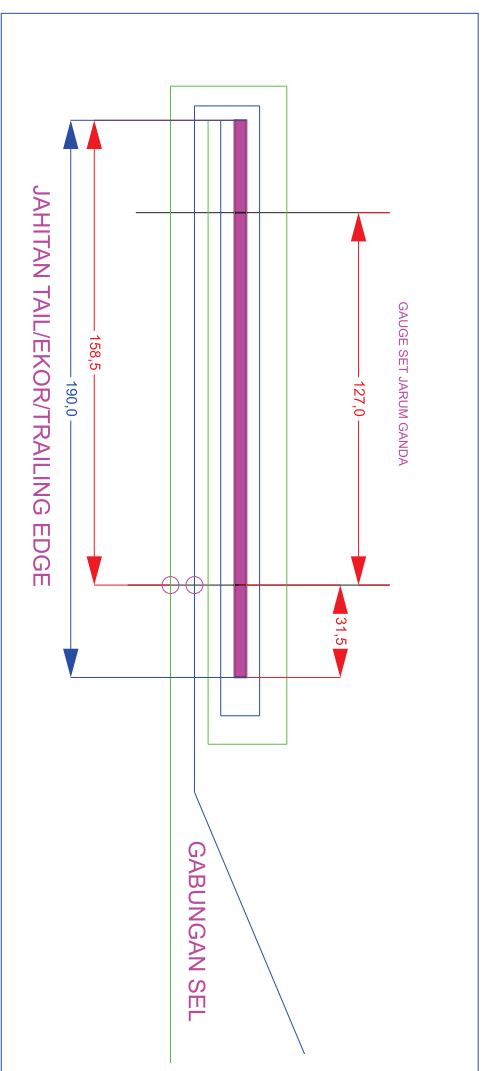


PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
Kel. Sukapura, Kec. Cilincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

JAHITAN SEL BAWAH KANOPI KE PITA SUSPENSIS

NAMA PARASUT FREEFALL TAPERED-PI		DRAWN BY		ARGO.P
UKURAN PARASUT 300 SQFT		CHECKED BY		R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON		APPROVED BY		R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA		TANGGAL GAMBAR		30 DESEMBER 2022

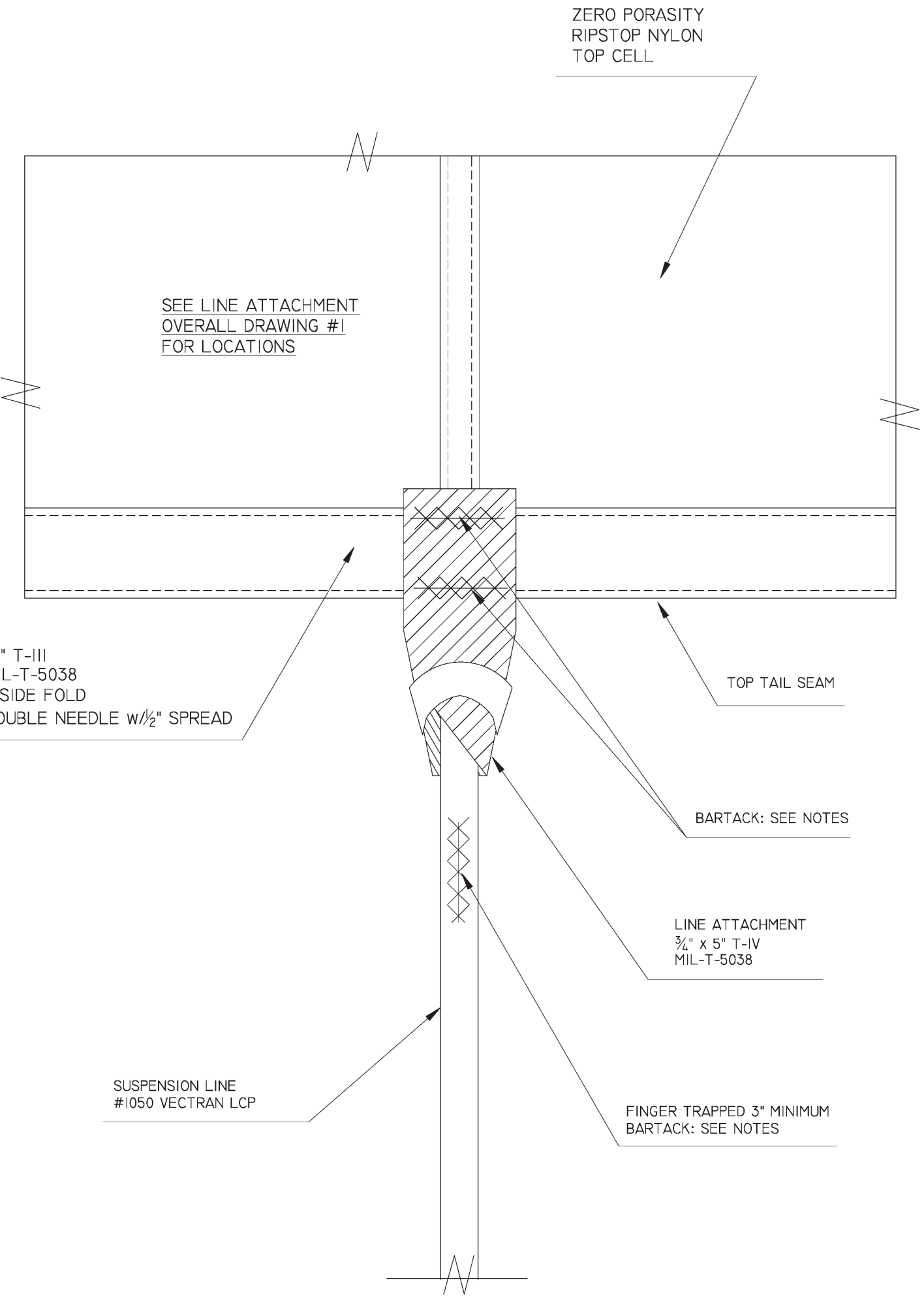


PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
 Kel. Sukapura, Kec. Cilincing  
 Jakarta Utara 14140, DKI Jakarta,  
 Indonesia

JAHITAN TRAILING EDGE

NAMA PARASUT FREEFALL TAPERED-PI		DRAWN BY		ARGO.P
UKURAN PARASUT 300 SQFT		CHECKED BY		R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON		APPROVED BY		R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA		TANGGAL GAMBAR		30 DESEMBER 2022



SEE LINE ATTACHMENT  
OVERALL DRAWING #1  
FOR LOCATIONS

3/4" T-III  
MIL-T-5038  
INSIDE FOLD  
DOUBLE NEEDLE w/1/2" SPREAD

TOP TAIL SEAM

BARTACK: SEE NOTES

LINE ATTACHMENT  
3/4" x 5" T-IV  
MIL-T-5038

FINGER TRAPPED 3" MINIMUM  
BARTACK: SEE NOTES

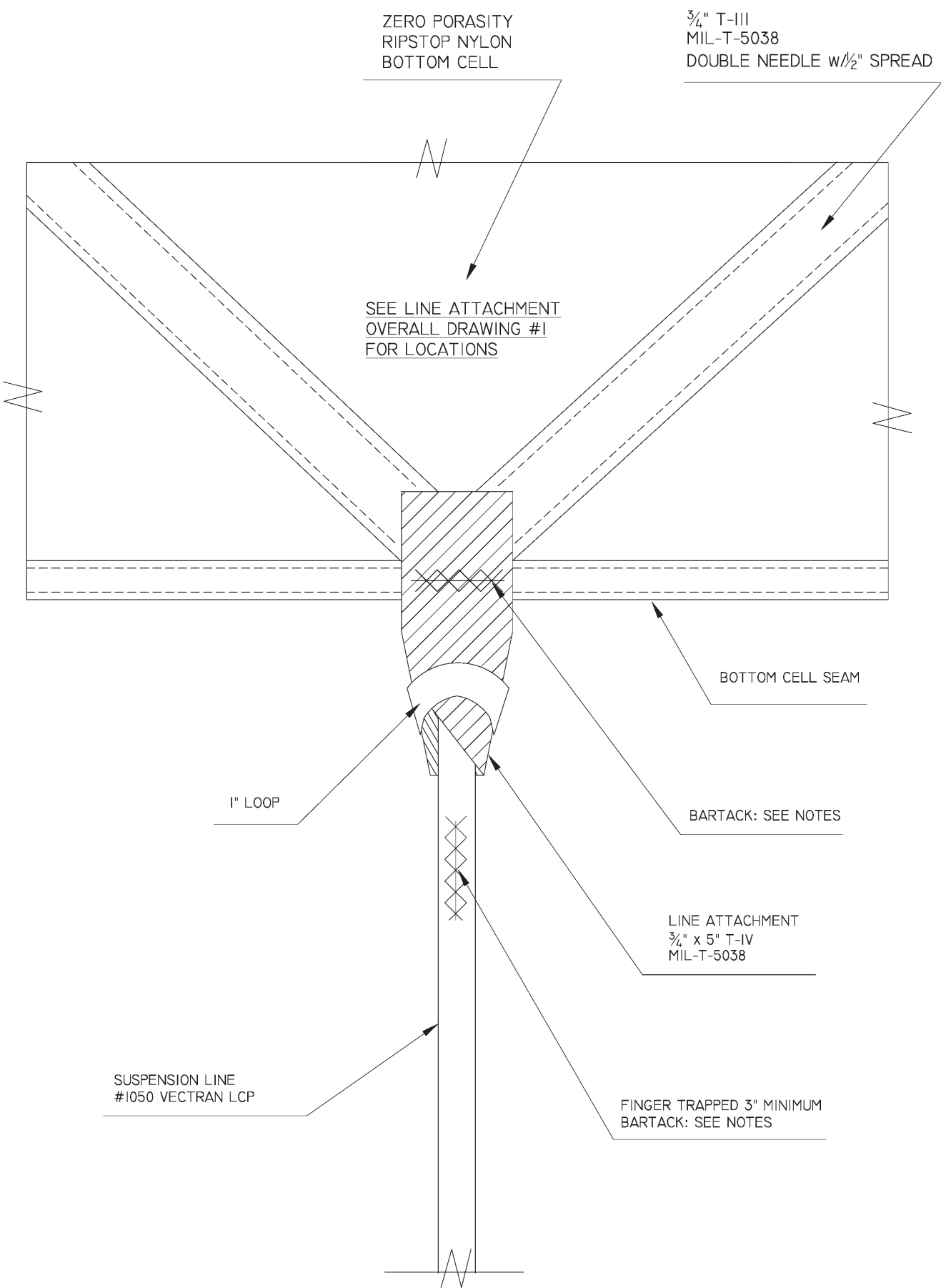
SUSPENSION LINE  
#1050 VECTRAN LCP

PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
Kel. Sukapura, Kec. Ciincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

SAMBUNGAN TALI KEMUDI KE KANOPI

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	30 DESEMBER 2022



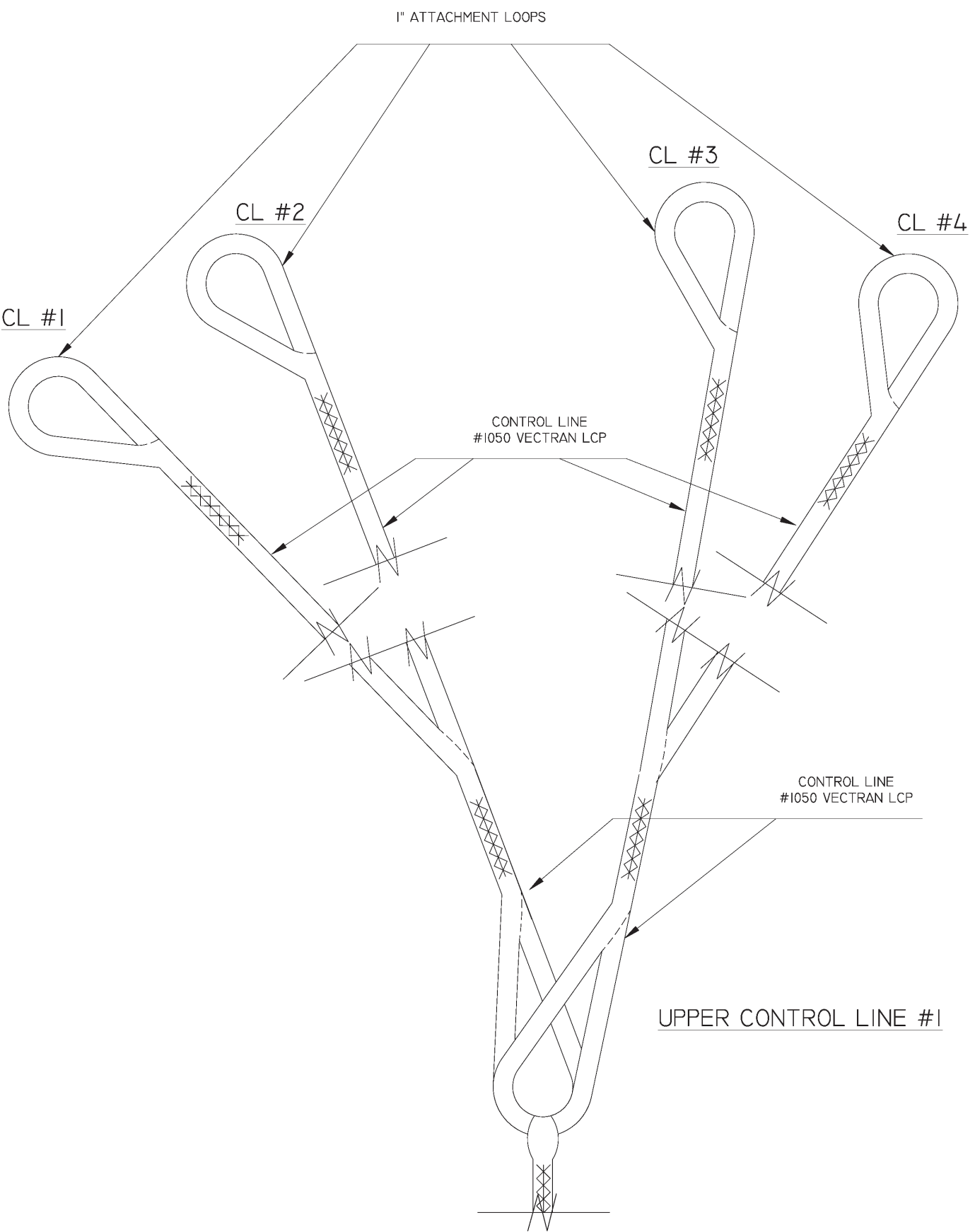
PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
Kel. Sukapura, Kec. Cilincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

SAMBUNGAN TALI SUSPENSI KE KANOPI

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	30 DESEMBER 2022





PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
 Kel. Sukapura, Kec. Cilincing  
 Jakarta Utara 14140, DKI Jakarta,  
 Indonesia

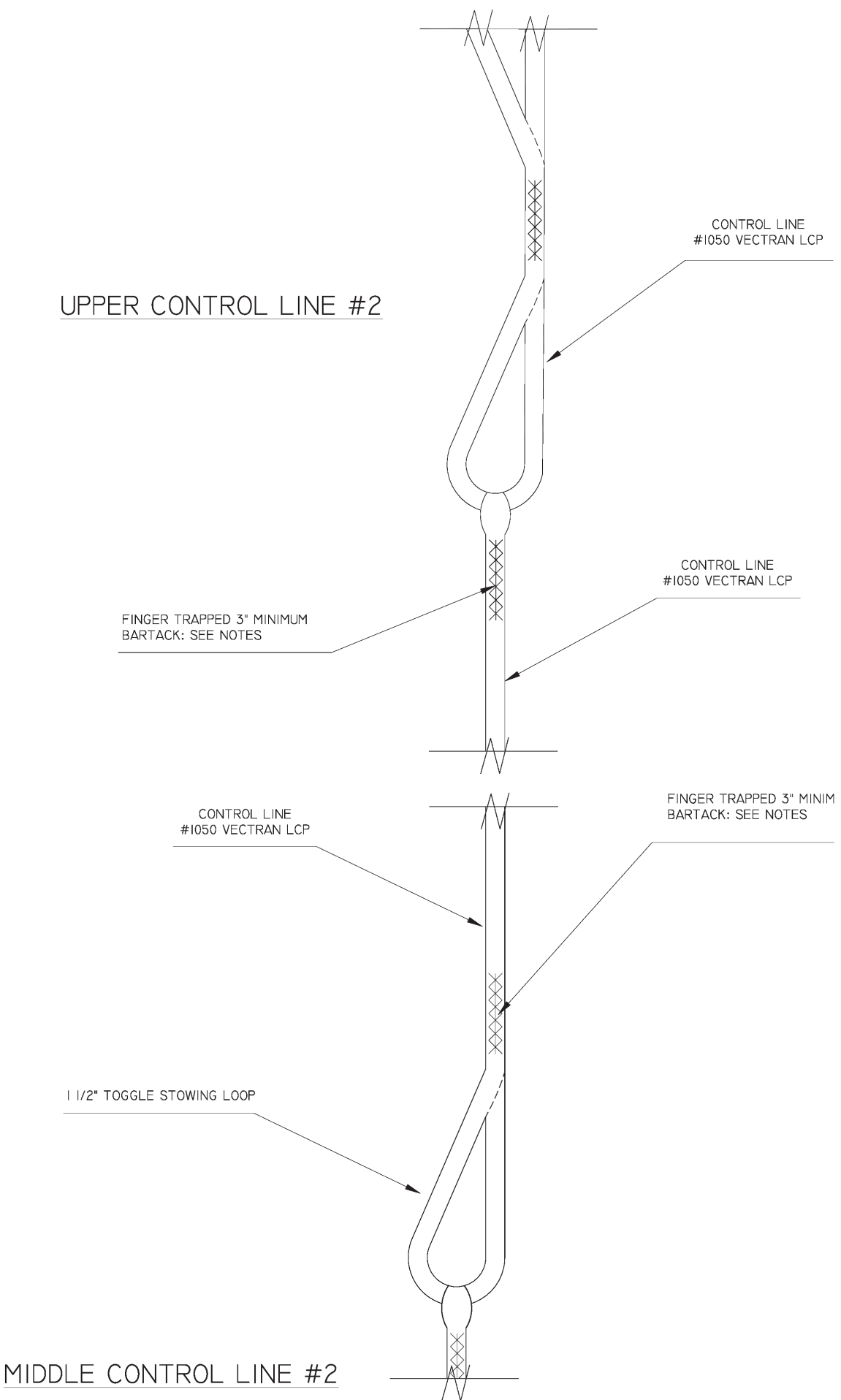
SAMBUNGAN TALI KEMUDI

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO,P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	30 DESEMBER 2022

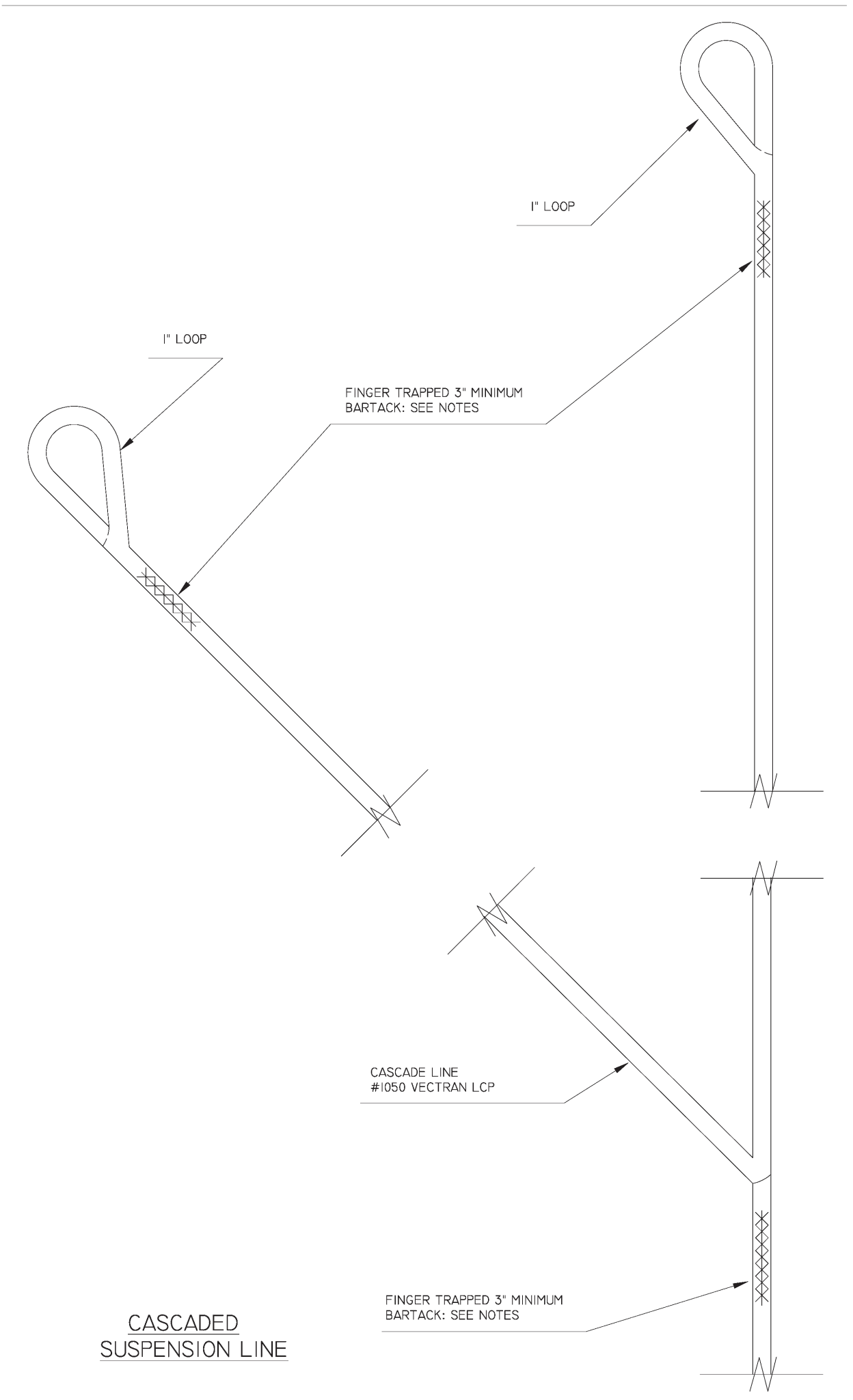
PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
Kel. Sukapura, Kec. Cilincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

TALI KEMUDI BAGIAN TENGAH



NAMA PARASUT FREEFALL TAPERED-PI		DRAWN BY		ARGO.P	
UKURAN PARASUT 300 SQFT		CHECKED BY		R. ADIMURSITO, M.Eng, CA	
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON		APPROVED BY		R. ADIMURSITO, M.Eng, CA	
TIDAK UNTUK DI SKALA		TANGGAL GAMBAR		30 DESEMBER 2022	



CASCADED  
SUSPENSION LINE

**PARACHUTE INDONESIA**

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
 Kel. Sukapura, Kec. Cilincing  
 Jakarta Utara 14140, DKI Jakarta,  
 Indonesia

**SAMBUNGAN TALI SUSPENS**

NAMA PARASUT FREEFALL TAPERED-PI	DRAWN BY	ARGO.P
UKURAN PARASUT 300 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
JENIS MATERIAL UTAMA ZP RIPSTOP NYLON	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	30 DESEMBER 2022

# MAL TALI TP300Z-P1

## UKURAN TALI PROGRAM FREEFALL TAPERED 300 Z

RISER A		RISER B	
Joint Line A1	126.2645	Joint Line	125.4883
Line A11	41.77414	Line B11	56.41022
Line A12	47.39478	Line B12	73.06229
Joint Line A2	126.2502	Joint Line	125.3973
Line A21	41.53769	Line B21	56.35759
Line A22	47.17947	Line B22	73.03807
Joint Line A3	125.8698	Joint Line	125.2234
Line A31	41.6438	Line B31	56.30505
Line A32	47.27606	Line B32	73.00665
Joint Line A4	126.3934	Joint Line	125.7512
Line A41	41.37011	Line B41	55.54394
Line A42	47.06452	Line B41	70.69577
Joint Line A5	127.3125	Joint Line	126.6527
Line A51	41.21239	Line B51	54.1167
Line A52	46.68668	Line B52	66.79839

TALI KEMUDI	
JOINT LINE TOGGLE	104.405
TOGGLE RIBS 7	96.91369
TOGGLE RIBS 8	94.21068
TOGGLE RIBS 9	92.73056
TOGGLE RIBS 10	93.39223

### CATATAN

ukuran tali dalam Milimeter  
penomoran dimulai dari tengah parasut  
Joint line tali berada pada Line Ax1 dan Line Bx1



### PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok HI no. 43  
Kel. Sukapura, Kec. Cilincing  
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Indonesia

NAMA PARASUT FREEFALL TAPERED P1	DRAWN BY	ARGO.P
UKURAN PARASUT 280 SQFT	CHECKED BY	R. ADIMURSITO, M.Eng, CA
UKURAN DALAM SATUAN MILIMETER	APPROVED BY	R. ADIMURSITO, M.Eng, CA
TIDAK UNTUK DI SKALA	TANGGAL GAMBAR	1 JANUARI 2023

# MATERIAL

## PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok H1 no. 43  
Kel. Sukapura, Kec. Cilincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

NAMA PARASUT FREEFALL SERIES PARACHUTE INDONESIA

DRAWN BY ARGO.P

CHECKED BY R. ADIMURSITO, M.Eng, CA

APPROVED BY R. ADIMURSITO, M.Eng, CA

UKURAN DALAM SATUAN MILIMETER

TANGGAL GAMBAR 1 JANUARI 2023

TIDAK UNTUK DI SKALA

# MATERIAL LIST TP-300Z-P1

1. Cloth Paracute Nylon (Kain Parasut Utama)	grey/silver	MIL-C-44378 T/I (F-111)-GREY	93.05 m
2. Zero Porosity Ripstop Nylon (Silver)	Silver	COMMERCIAL	186.1 m
3. Tape Nylon 3/8"	putih	MIL-T-5038 T/III Class 1A-3/8"-PUTIH	29.72 m
4. Tape Nylon 1" - Klem tipis 2.54 cm Hijau	hijau	MIL-T-5038 T/III-1"-HIJAU	7.754 m
5. Tape Nylon 1"	putih	MIL-T-5038 T/IV-1"-PUTIH	1.292 m
6. Tape type 4 3/4 inch	putih	MIL-T-5038 TIV-3/4"-PUTIH	16.8 m
7. Tape Nylon 3/4"	hijau	MIL-T-5038 T/III-3/4"-HIJAU	123.2 m
8. Tape type 4 1.5 inch	putih	MIL-T-5038 TIV-1.5"-PUTIH	1.292 m
9. Natural Nylon Cure Tape	putih	Plain Weave 2 3/4 x 8 3/4	2.585 m
10. Tape type 3 3/4 inch	putih	MIL-T-5038 T/III 3/4"	90 m
11. Webbing Nylon 3"	putih	MIL-W-4088 T/IV-3"-PUTIH	9.046 m
12. Cloth Duck Nylon	hijau	MIL-C-7219 T/III-HIJAU	2.24 m
13. Polyester Line #3511-1000	putih		5.169 m
14. Polyester Line #3511-525	putih		400.6 m
15. Polyester Line #3511-750	putih		38.77 m
16. 1 1/4 INCH PP Plastic 2mm thick			6 buah
17. O.D Steel Ring 1 1/4			1 buah
18. Benang VT-295e "E" Silver	gray/Silver	VT-295E	1 cones

## PARACHUTE INDONESIA

Jl. Gading Griya Lestari Raya Blok HI no. 43  
Kel. Sukapura, Kec. Cilincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

NAMA PARASUT FREEFALL ELIPS P1

DRAWN BY ARGO.P

UKURAN PARASUT 300 SQFT

CHECKED BY R. ADIMURSITO, M.Eng, CA

APPROVED BY R. ADIMURSITO, M.Eng, CA

TIDAK UNTUK DI SKALA

TANGGAL GAMBAR 1 JANUARI 2023

CENTER TOP  
CELL

PARACHUTE INDONESIA  
 Jl. Gading Griya Lestari Raya Blok H1 no. 43  
 Kel. Sukapura, Kec. Ciliincing  
 Jakarta Utara 14140, DKI Jakarta,  
 Indonesia

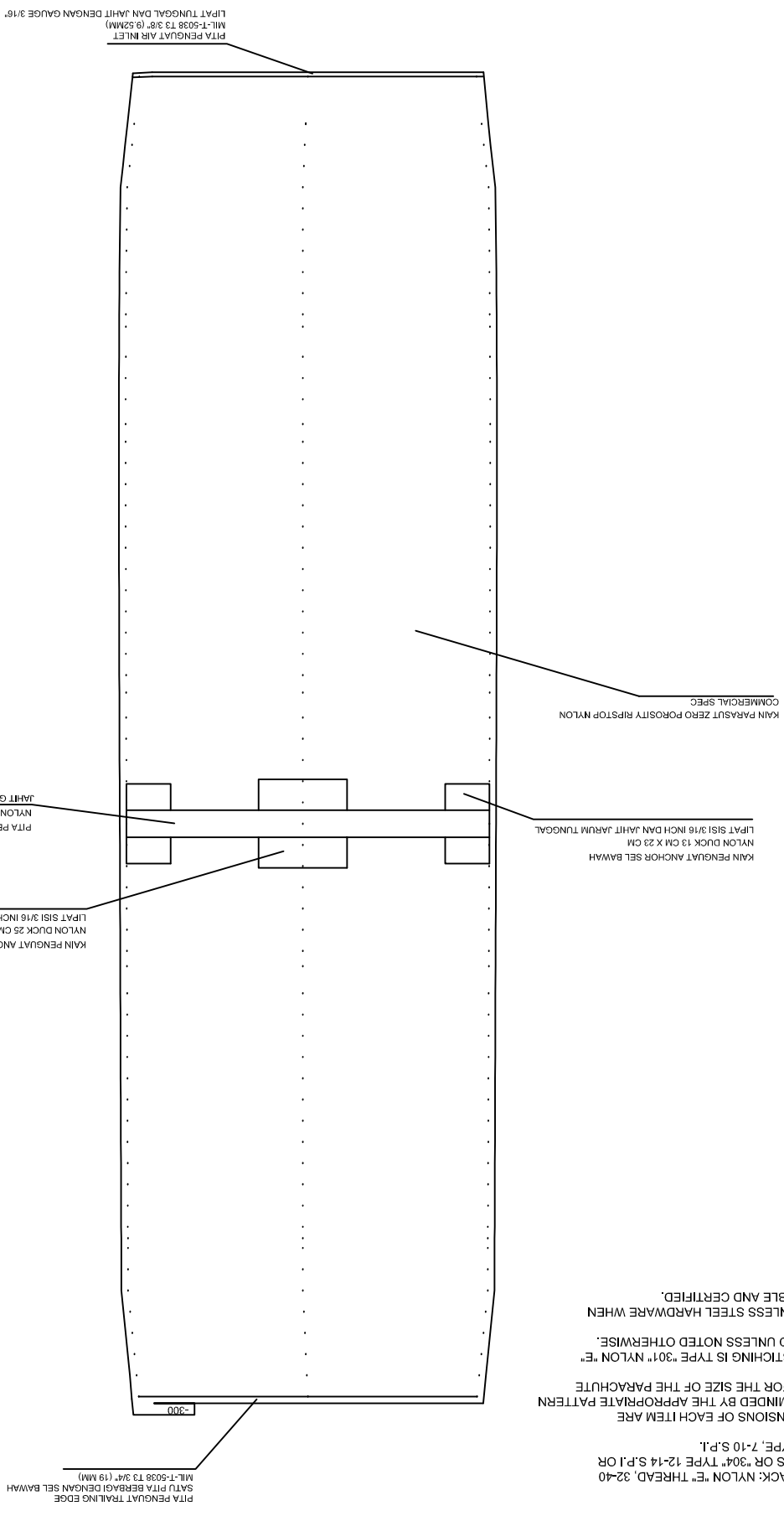
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SCALE: NONE

REVISION:  
SHEET:

PREPARED BY: A.P	DATE:
CHECKED BY: R. ADIMURSI, M.Eng, CA	DATE:
QC APPROVED:	DATE:
CONTRACT NO:	

NOT FOR SCALE

- NOTES:
1. BARTACK: NYLON "E" THREAD, 32-40 STICHES OR "304" TYPE 12-14 S.P.I OR "308" TYPE, 7-10 S.P.I.
  2. DIMENSIONS OF EACH ITEM ARE DETERMINED BY THE APPROPRIATE PATTERN PIECE FOR THE SIZE OF THE PARACHUTE
  3. ALL STICHING IS TYPE "301" NYLON "E" THREAD UNLESS NOTED OTHERWISE.
  4. STAINLESS STEEL HARDWARE WHEN AVAILABLE AND CERTIFIED.



PTA PENGUAT TRAILING EDGE  
MIL-T-5038 T3 3/4" (19 MM)  
SATU PITA BERBAGI DENGAN SEL BAWAH

PTA PENGUAT AIR INLET  
MIL-T-5038 T3 3/8" (9.52MM)  
LIPAT TUNGGAL DAN JAHIT DENGAN GAUGE 3/16"

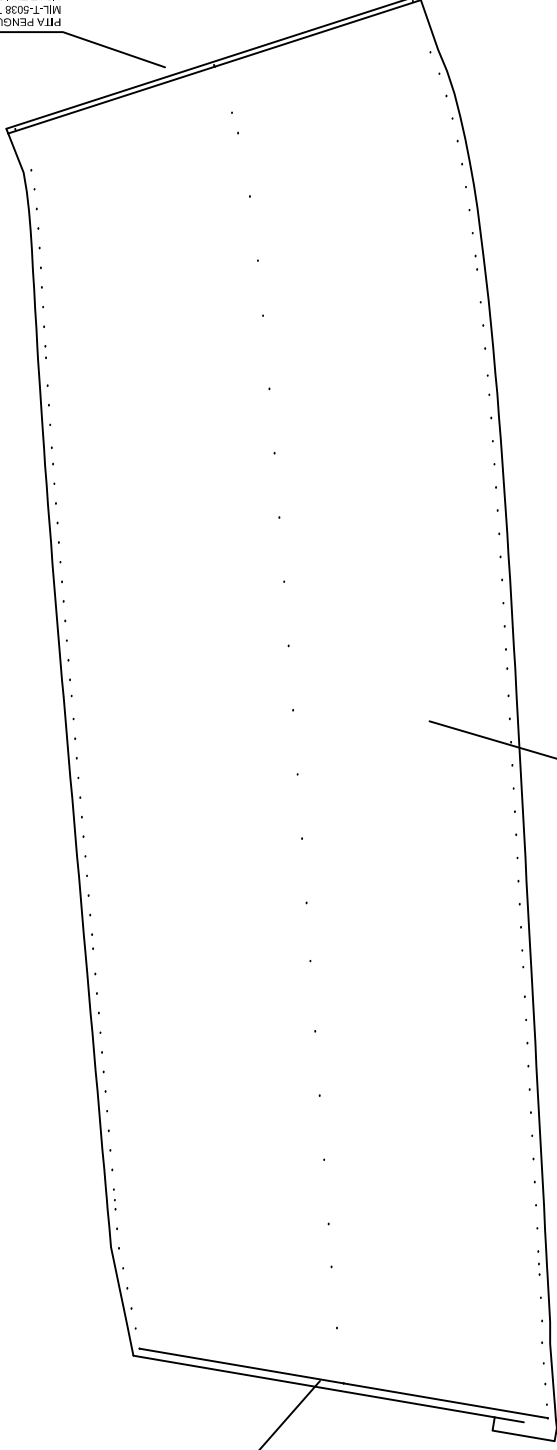
KAN PARASUT ZERO POROSITY RPSTOP NYLON  
COMMERCIAL SPEC

NOTES:  
1. BARTACK: NYLON "E" THREAD, 32-40 STICHES OR "304" TYPE 12-14 S.P.I OR "308" TYPE, 7-10 S.P.I.  
2. DIMENSIONS OF EACH ITEM ARE DETERMINED BY THE APPROPRIATE PATTERN PIECE FOR THE SIZE OF THE PARACHUTE  
3. ALL STICHING IS TYPE "301" NYLON "E" THREAD UNLESS NOTED OTHERWISE.  
4. STAINLESS STEEL HARDWARE WHEN AVAILABLE AND CERTIFIED.

<p>NOT FOR SCALE</p>	<p>PREPARED BY: A.P</p>	<p>DATE:</p>	<p>TOP CELLS 4 LEFT AND RIGHT</p>	
	<p>CHECKED BY: R. ADIMURITO, M.Eng, CA</p>	<p>DATE:</p>	<p>DRAWING:</p>	<p>REVISION:</p>
	<p>QC APPROVED:</p>	<p>DATE:</p>	<p>SCALE: NONE</p>	<p>SHEET:</p>
	<p>CONTRACT NO.:</p>	<p>PARACHUTE INDONESIA JL. Gading Griya Lestari Raya Blok H1 no. 43 Kel. Sukapura, Kec. Cilincing Jakarta Utara 14140, DKI Jakarta, Indonesia</p>		



PTTA PENGUAT AIR INLET  
MIL-T-5038 T3 3/4" (9.52MM)  
LIPAT TUNGGAL DAN JAHIT DENGAN GAUGE 3/16"



KAIN PARASUT ZERO POROSITY RIPSTOP NYLON  
COMMERCIAL SPEC

PTTA PENGUAT TRAILING EDGE  
SATU PITA BERBAGI DENGAN SEL BAWAH  
MIL-T-5038 T3 3/4" (19 MM)

- NOTES:
- 1.BARTACK: NYLON "E" THREAD, 32-40 STICHES OR "304" TYPE 12-14 S.P.I OR "308" TYPE, 7-10 S.P.I.
  - 2. DIMENSIONS OF EACH ITEM ARE DETERMINED BY THE APPROPRIATE PATTERN PIECE FOR THE SIZE OF THE PARACHUTE
  - 3. ALL STICHING IS TYPE "301" NYLON "E" THREAD UNLESS NOTED OTHERWISE.
  - 4. STAINLESS STEEL HARDWARE WHEN AVAILABLE AND CERTIFIED.

TOP CELLS  
5 LEFT AND RIGHT

DRAWING:	REVISION:
SCALE: NONE	SHEET:

PARACHUTE INDONESIA  
JL. Gading Griya Lestari Raya Blok HI no. 43  
Kel. Sukapura, Kec. Ciliincing  
Jakarta Utara 14140, DKI Jakarta,  
Indonesia

PREPARED BY: A.P	DATE:
CHECKED BY: R. ADIMURSTO, M.Eng, CA	DATE:
QC APPROVED:	DATE:
CONTRACT NO.:	

NOT FOR SCALE

CENTER, 2,3  
BOTTOM CELL

PARACHUTE INDONESIA  
 Jl. Gading Griya Lestari Raya Blok HI no. 43  
 Kel. Sukapura, Kec. Ciliincing  
 Jakarta Utara 14140, DKI Jakarta,  
 Indonesia

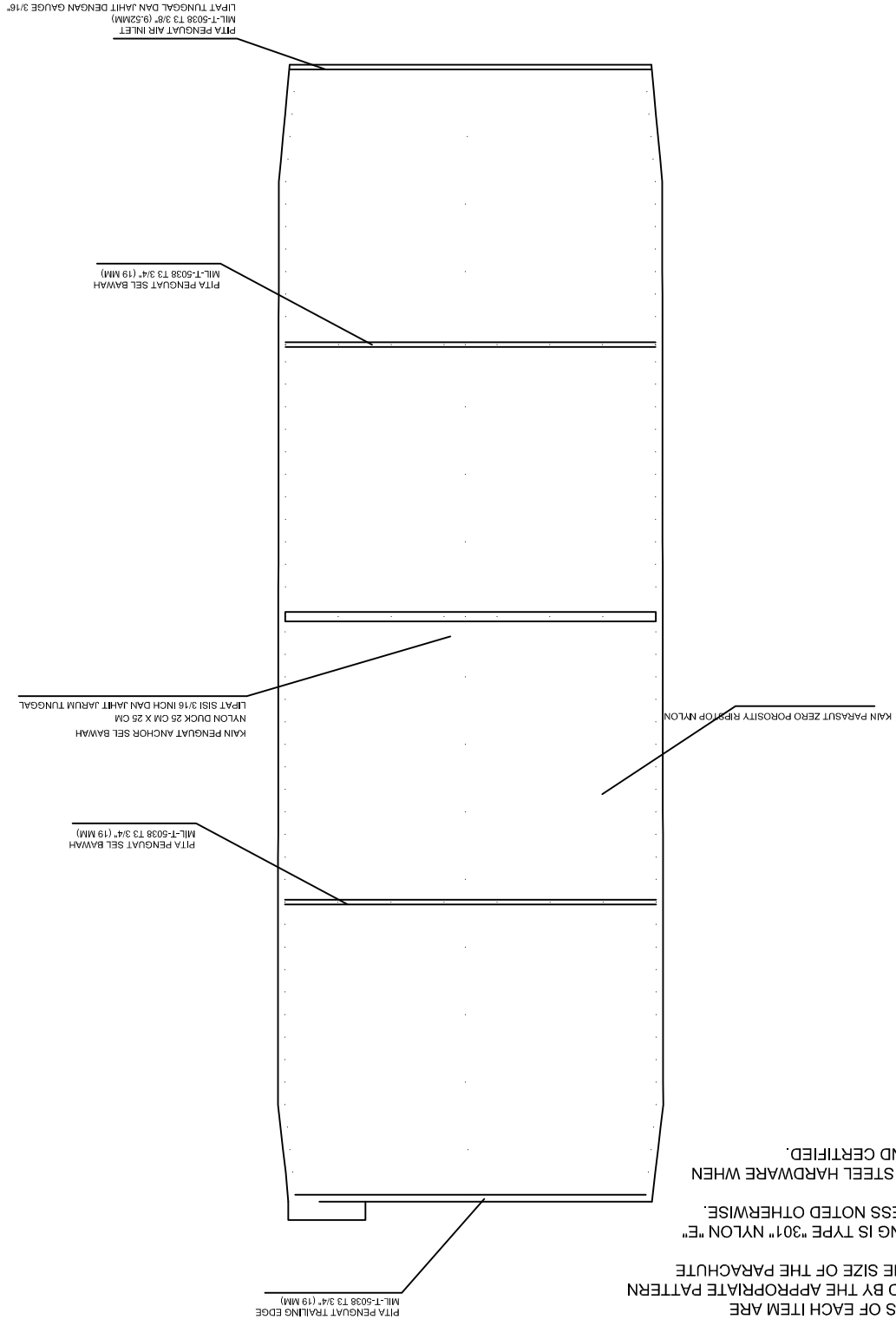
DRAWING: REVISION:  
 SCALE: NONE SHEET:

PREPARED BY: A.P	DATE:
CHECKED BY: R. ADIMURSI, M.Eng. CA	DATE:
QC APPROVED:	DATE:
CONTRACT NO.:	

NOT FOR SCALE

NOTES:

- BARTACK: NYLON "E" THREAD, 32-40 STICHES OR "304" TYPE 12-14 S.P.I OR "308" TYPE, 7-10 S.P.I.
- DIMENSIONS OF EACH ITEM ARE DETERMINED BY THE APPROPRIATE PATTERN PIECE FOR THE SIZE OF THE PARACHUTE
- ALL STICHING IS TYPE "301" NYLON "E" THREAD UNLESS NOTED OTHERWISE
- STAINLESS STEEL HARDWARE WHEN AVAILABLE AND CERTIFIED.



PITA PENGUAT AIR INLET  
 MIL-T-5038 T3 3/8" (9.52MM)  
 LIPAT TUNGGAL DAN JAHIT DENGAN GAUGE 3/16"

PITA PENGUAT SEL BAWAH  
 MIL-T-5038 T3 3/4" (19 MM)

KAIN PENGUAT ANCHOR SEL BAWAH  
 NYLON DUCK 25 CM X 25 CM  
 LIPAT SISI 3/16 INCH DAN JAHIT JARUM TUNGGAL

PITA PENGUAT SEL BAWAH  
 MIL-T-5038 T3 3/4" (19 MM)

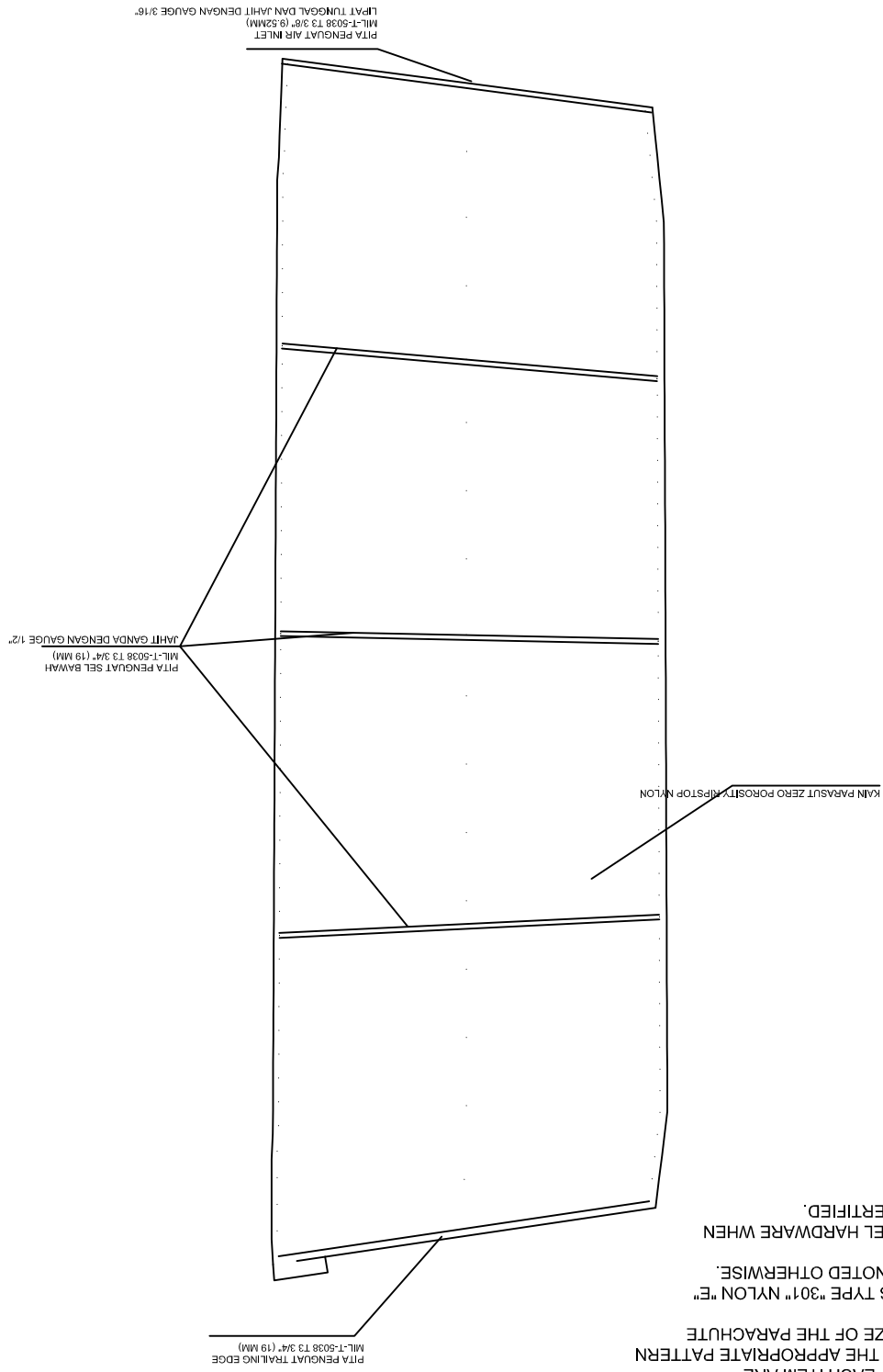
PITA PENGUAT TRAILING EDGE  
 MIL-T-5038 T3 3/4" (19 MM)

NOT FOR SCALE

PREPARED BY: A.P	DATE:	PARACHUTE INDONESIA JL. Gading Griya Lestari Raya Blok HI no. 43 Kel. Sukapura, Kec. Ciliincing Jakarta Utara 14140, DKI Jakarta, Indonesia	DRAWING: SCALE: NONE	REVISION:	SHEET:
	CHECKED BY: R. ADIMURSTO, M.Eng, CA				
QC APPROVED:	DATE:				
CONTRACT NO:					

**BOTTOM CELLS  
4 LEFT AND RIGHT**

- NOTES:
- 1. BARTACK: NYLON "E" THREAD, 32-40 STICHES OR "304" TYPE 12-14 S.P.I OR "308" TYPE, 7-10 S.P.I.
  - 2. DIMENSIONS OF EACH ITEM ARE DETERMINDED BY THE APPROPRIATE PATTERN PIECE FOR THE SIZE OF THE PARACHUTE
  - 3. ALL STICHING IS TYPE "301" NYLON "E" THREAD UNLESS NOTED OTHERWISE
  - 4. STAINLESS STEEL HARDWARE WHEN AVAILABLE AND CERTIFIED.



PTA PENGUAT TRAILING EDGE  
MIL-T-5038 T3 3/4" (19 MM)

KAIN PARASUT ZERO POROSITY RIPSTOP NYLON

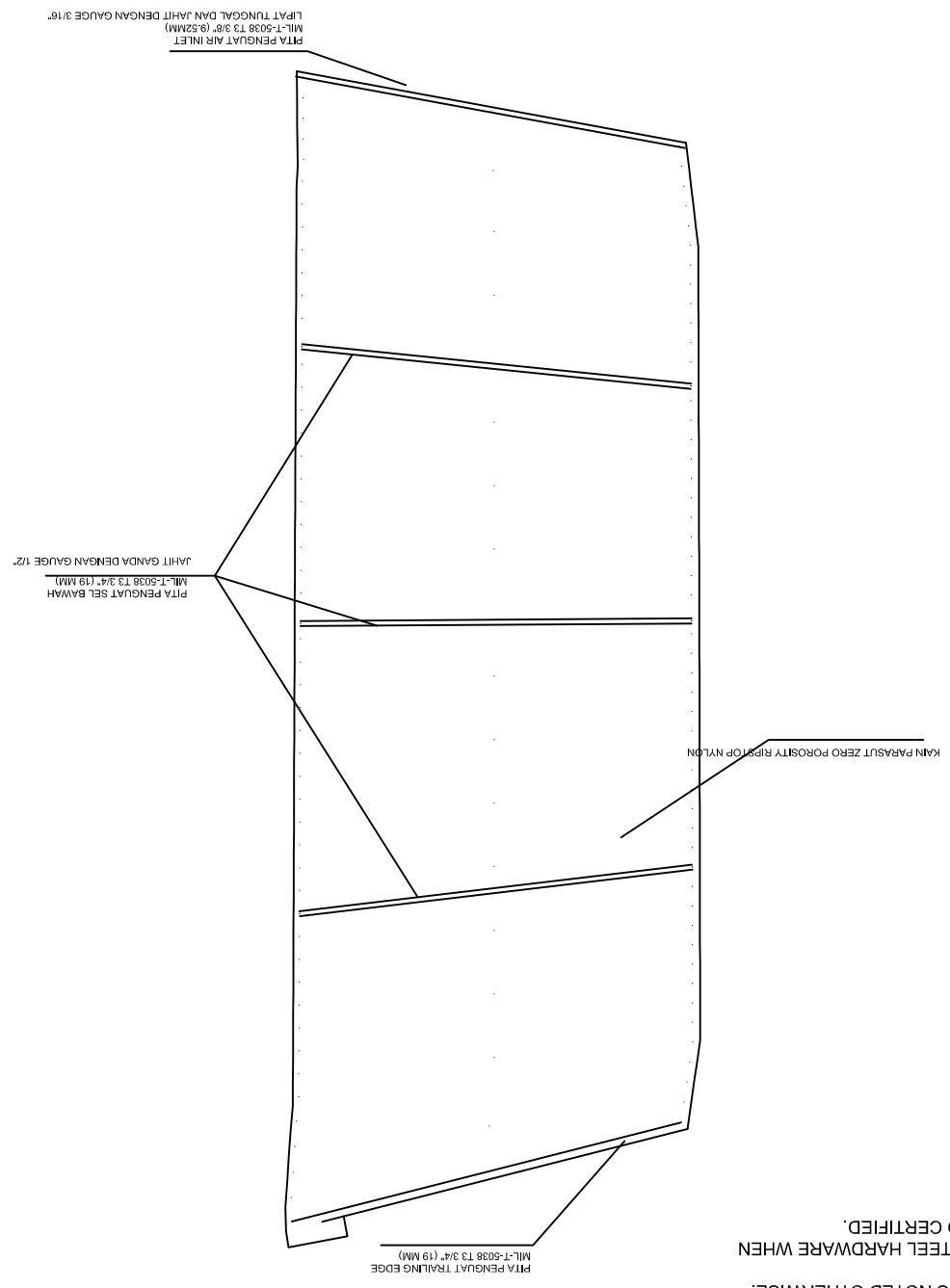
PTA PENGUAT SEL BAWAH  
MIL-T-5038 T3 3/4" (19 MM)  
JAHIT GANDA DENGAN GAUGE 1/2"

PTA PENGUAT AIR INLET  
MIL-T-5038 T3 3/8" (9.52MM)  
LIPAT TUNGGAL DAN JAHIT DENGAN GAUGE 3/16"

NOT FOR SCALE	PREPARED BY: A.P	DATE:	PARACHUTE INDONESIA		BOTTOM CELLS 5 LEFT AND RIGHT	
	CHECKED BY: R. ADIMURKITO, M.Eng, CA	DATE:	JL. Gading Griya Lestari Raya Blok H1 no. 43 Kel. Sukapura, Kec. Ciliincing Jakarta Utara 14140, DKI Jakarta, Indonesia		DRAWING:	REVISION:
	QC APPROVED:	DATE:			SCALE:	SHEET:
	CONTRACT NO.:				NONE	

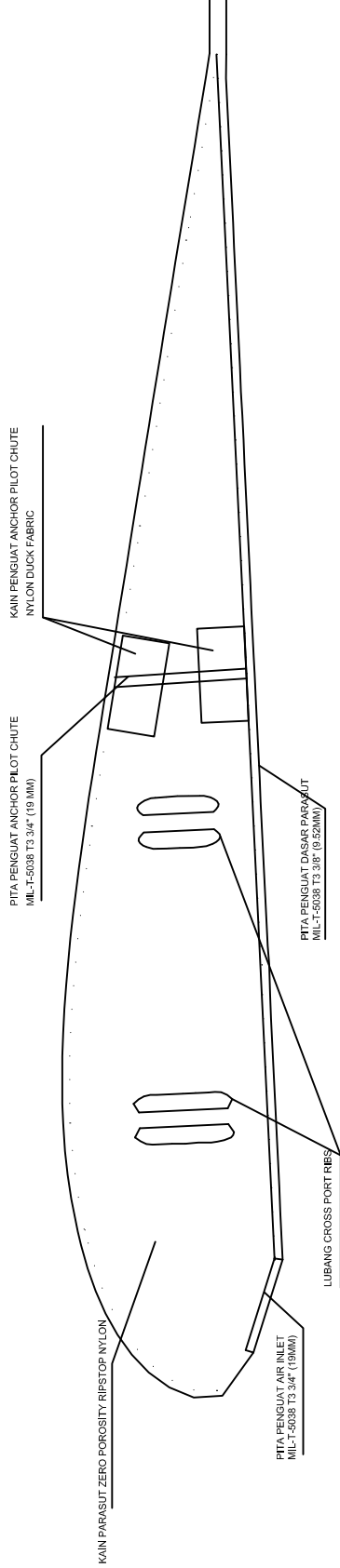
NOTES:

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**NOTES:**

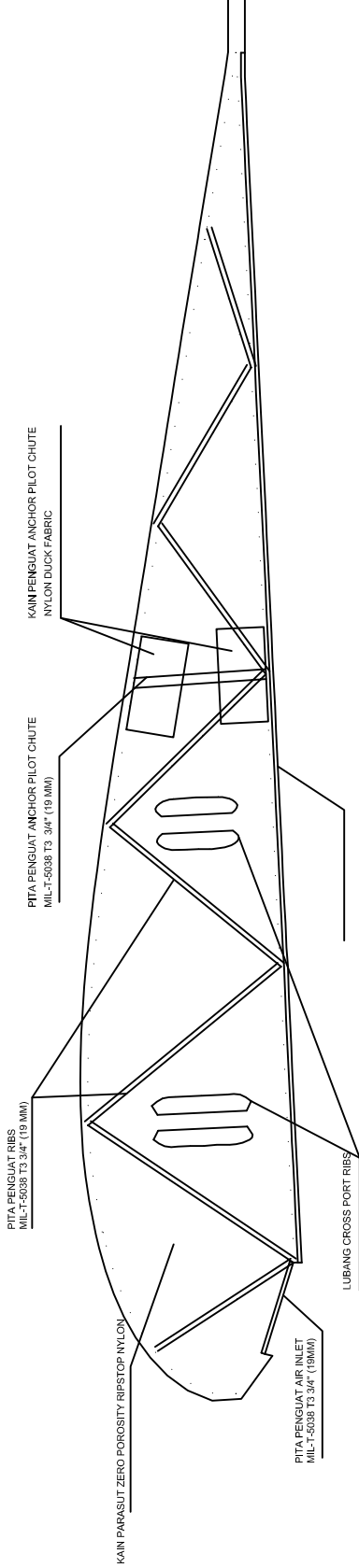
1. BARTACK: NYLON "E" THREAD, 32-40 STICHES OR "304" TYPE 12-14 S.P.I OR "308" TYPE, 7-10 S.P.I.
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3. ALL STITCHING IS TYPE "301" NYLON "E" THREAD UNLESS NOTED OTHERWISE.
4. STAINLESS STEEL HARDWARE WHEN AVAILABLE AND CERTIFIED.



<b>NOT FOR SCALE</b>	<b>PREPARED BY:</b> A.P	<b>DATE:</b>	<b>PARACHUTE INDONESIA</b>		<b>CENTER RIB</b>
	<b>CHECKED BY:</b> R. ADIMURSI, M.Eng. CA	<b>DATE:</b>	JL. Gading Griya Lestari Raya Blok H1 no. 43 Kel. Sukapura, Kec. Ciliincing Jakarta Utara 14140, DKI Jakarta, Indonesia		
	<b>QC APPROVED:</b>	<b>DATE:</b>	<b>DRAWING:</b>	<b>REVISION:</b>	<b>SHEET:</b>
	<b>CONTRACT NO.:</b>		<b>SCALE:</b> NONE		

NOTES:

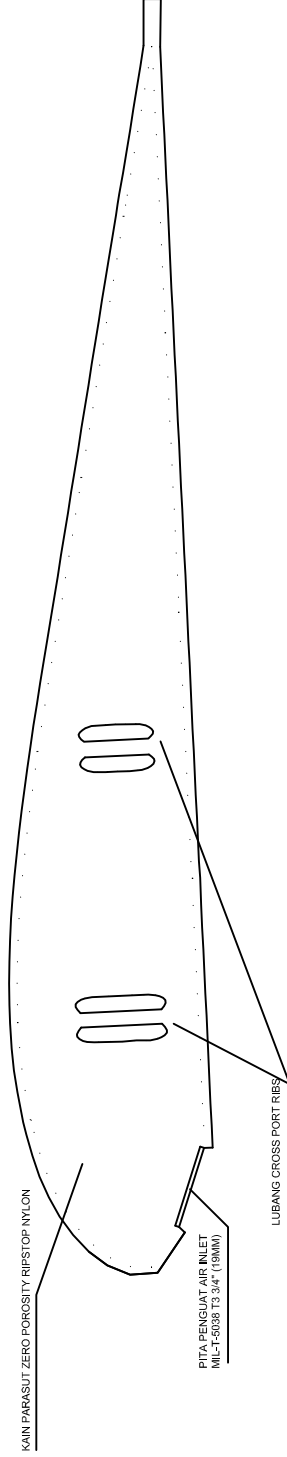
1. BARTACK: NYLON "E" THREAD, 32-40 STICHES OR "304" TYPE 12-14 S.P.I OR "308" TYPE, 7-10 S.P.I.
2. DIMENSIONS OF EACH ITEM ARE DETERMINED BY THE APPROPRIATE PATTERN PIECE FOR THE SIZE OF THE PARACHUTE
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	CHECKED BY: R. ADIMURSI, M.Eng. CA	DATE:		DRAWING:	REVISION:
	QC APPROVED:	DATE:	SCALE: NONE	SHEET: NONE	
	CONTRACT NO.:				

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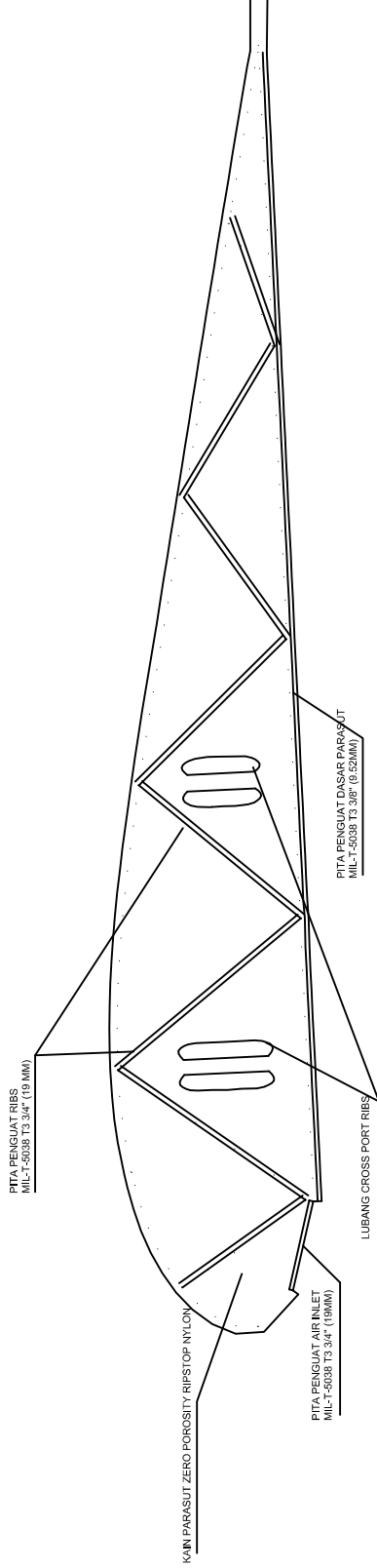
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	CHECKED BY: R. ADMURSTO, M.Eng. CA	DATE:			DRAWING:	REVISION:
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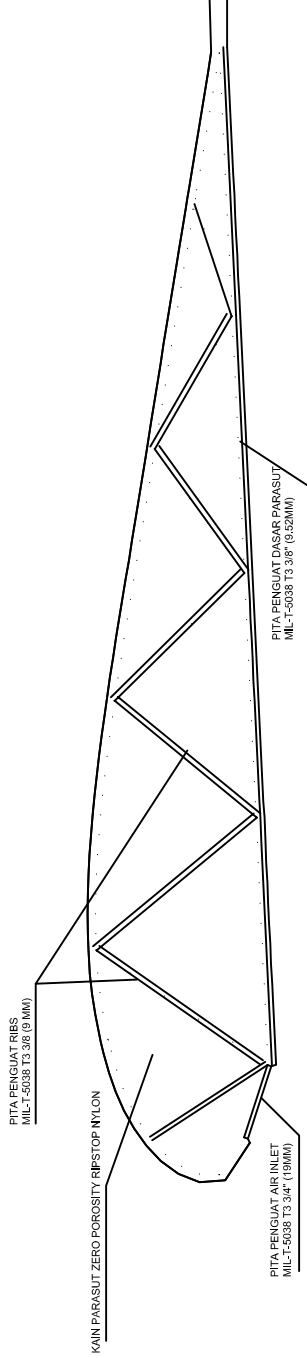
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	CHECKED BY: R. ADIMURITO, M.Eng. CA		DATE:	DRAWING:
QC APPROVED:	DATE:	SCALE:	NONE	
CONTRACT NO.:			SHEET:	



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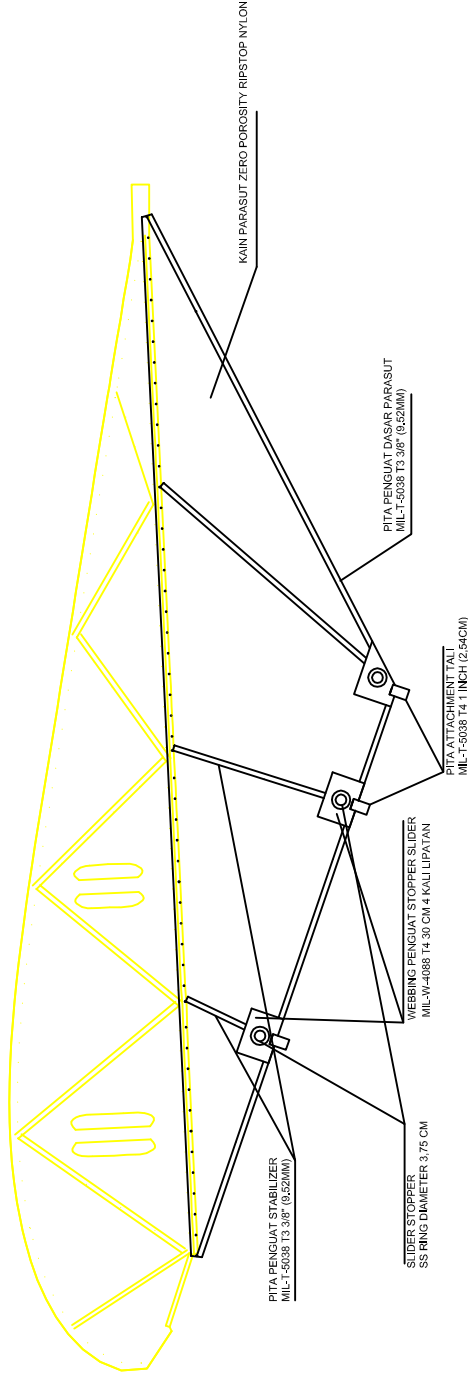


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	CHECKED BY: R. ADIMURITO, M.Eng. CA	DATE:			DRAWING:
	QC APPROVED:	DATE:			SCALE: NONE
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NOT FOR SCALE	PREPARED BY: A.P	DATE:	PARACHUTE INDONESIA		STABILIZER	
	CHECKED BY: R. ADMURSITO, M.Eng. CA	DATE:	JL. Gading Griya Lestari Raya Blok H1 no. 43 Kel. Sukapura, Kec. Cilincing Jakarta Utara 14140, DKI Jakarta, Indonesia		DRAWING:	REVISION:
	QC APPROVED:	DATE:			SCALE:	SHEET:
	CONTRACT NO.:				NONE	